# Orion In Situ Oil Sands 2015 Progress Update

OSUM

Presented May 25, 2016

Agenda

Introduction

Geoscience

Scheme Performance

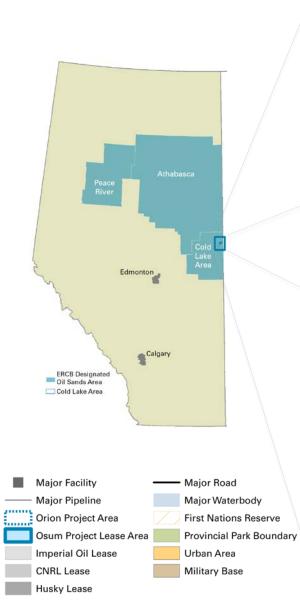
Surface Operations

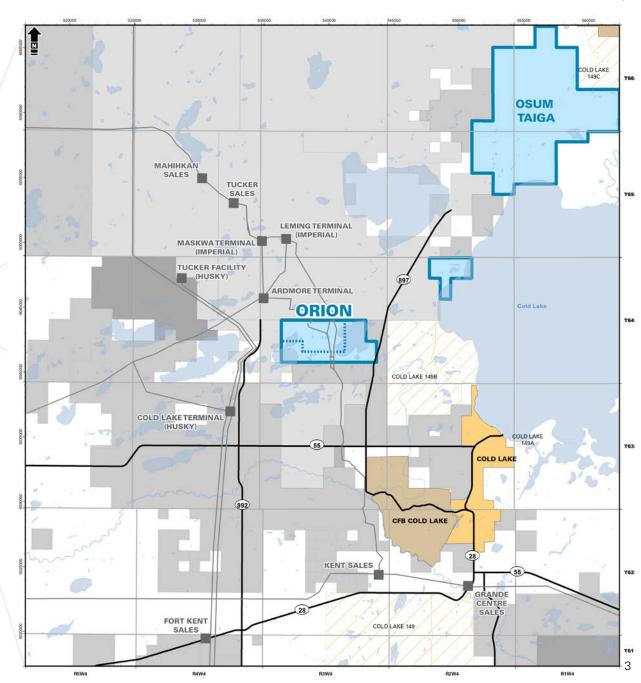
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Compliance

Future Plans

# **Project Location**

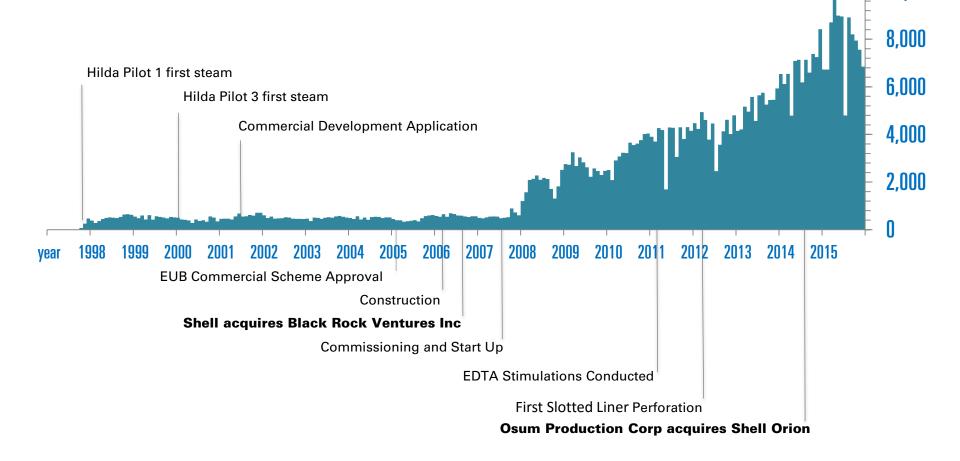




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## **The Orion Project - History**

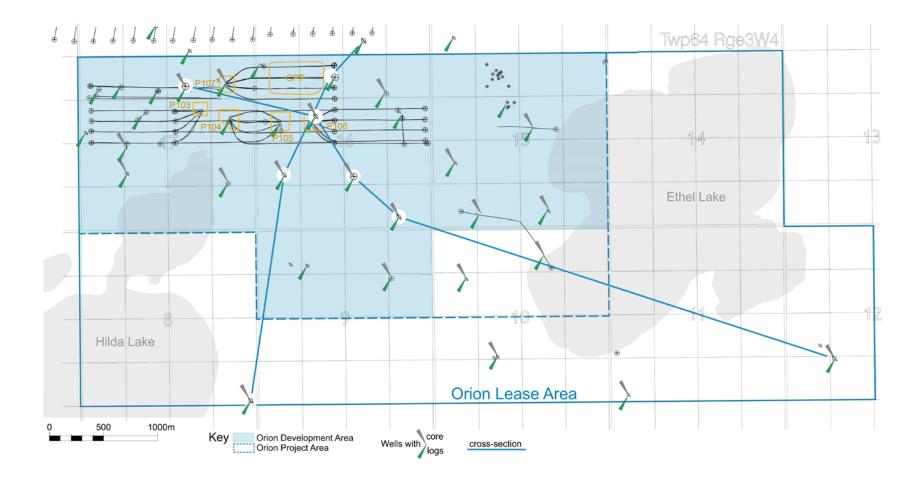




# Geoscience

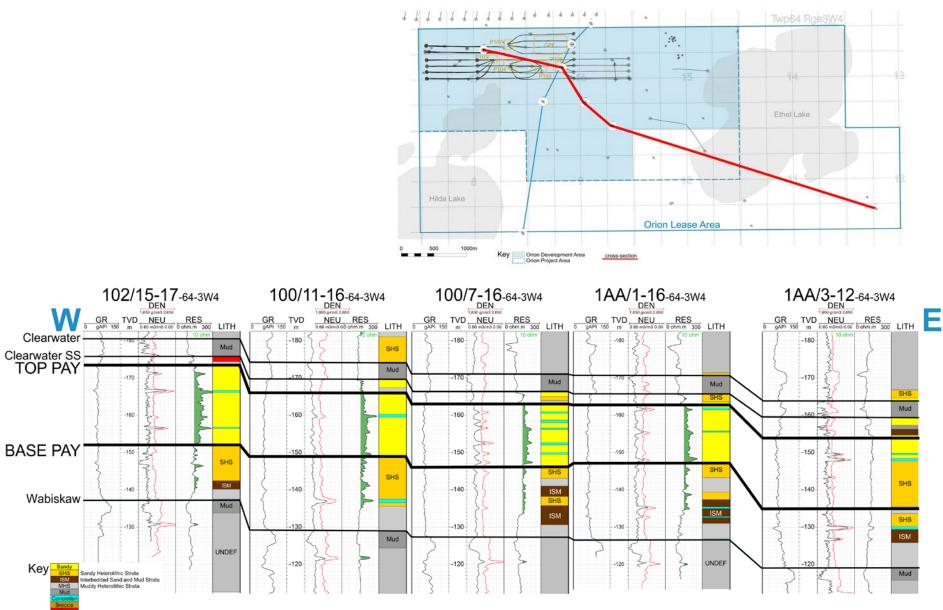


**Well Data** 

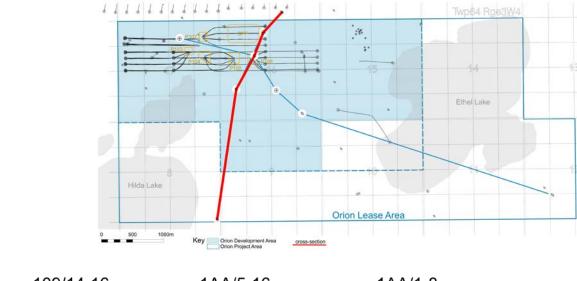


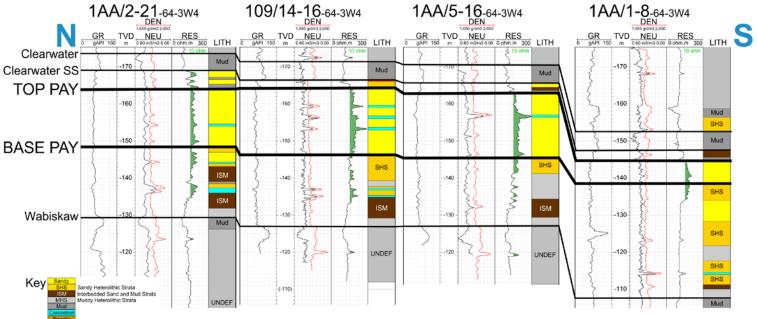
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### **Cross Section W-E**



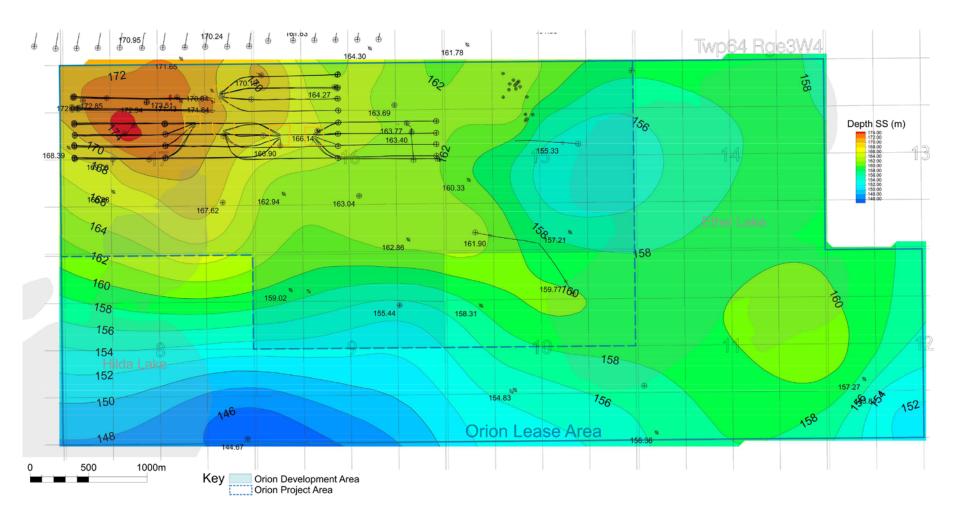
#### **Cross Section N-S**





### **Clearwater SAGD Reservoir – Top Pay**

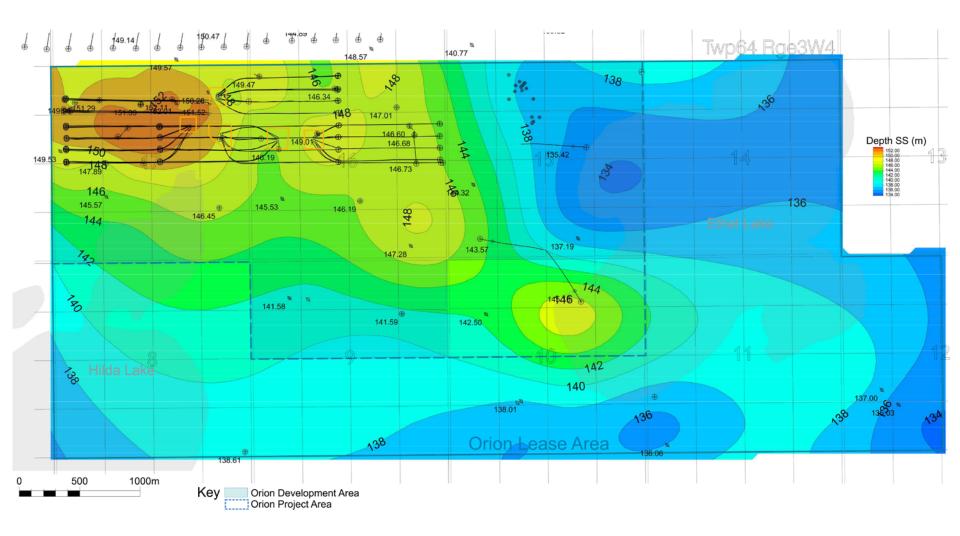
as per Commercial Scheme Approval 10103G



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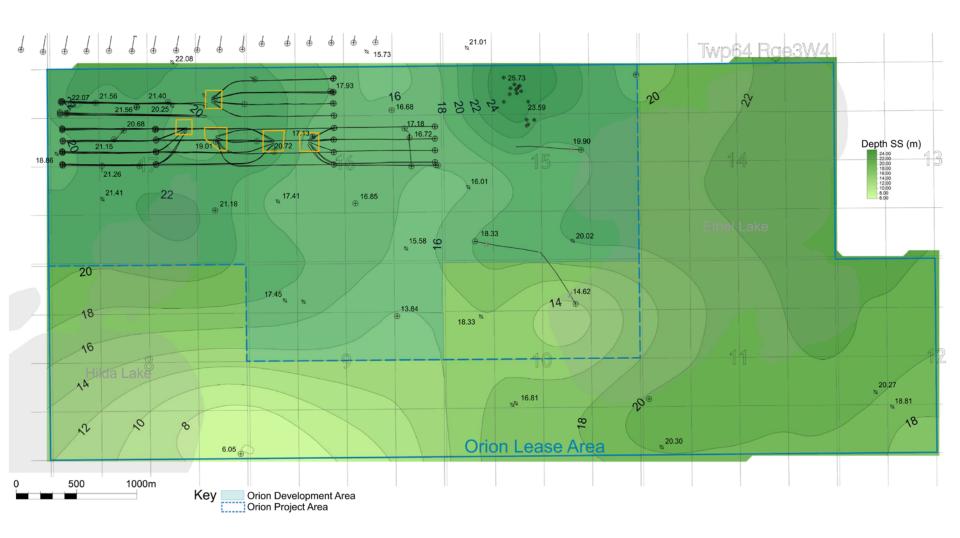
# **Clearwater SAGD Reservoir – Base Pay**

as per Commercial Scheme Approval 10103G

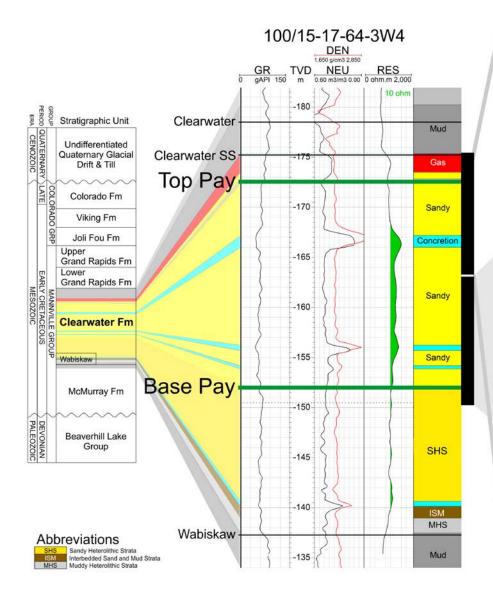


# **Clearwater SAGD Reservoir – Pay Thickness**

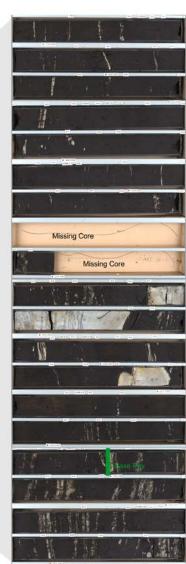
as per Commercial Scheme Approval 10103G



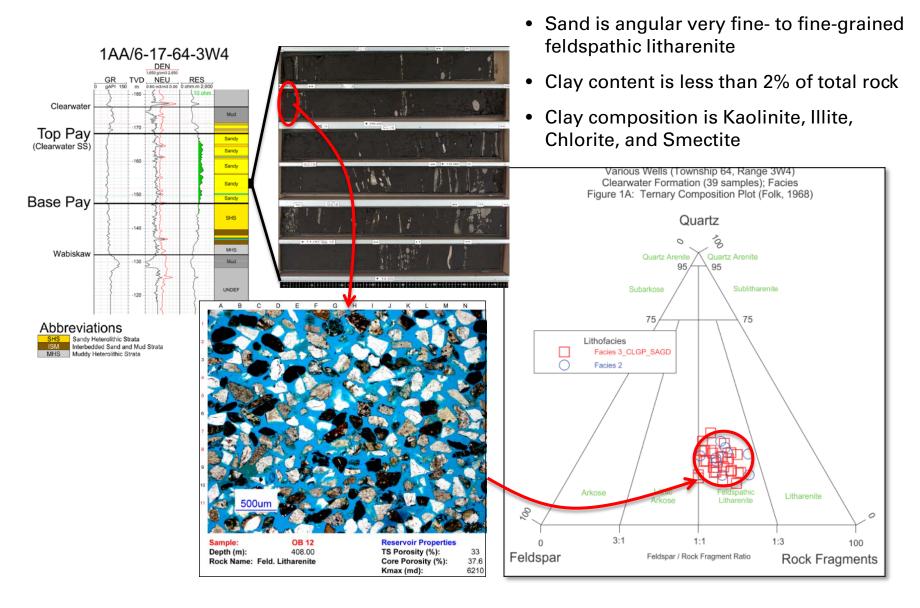
### **Clearwater Reservoir**







### **Clearwater Sand Mineralogy**



# **Reservoir Properties**

- Horizontal Permeability ~2-6 D
- Vertical Permeability  $\sim 1.7 5.1 D (Kv/Kh = 0.85)$
- Viscosity ~100,000 cP
- Oil Saturation 67 70%
- Porosity 32 34%
- Thickness 14 23 m
- Reservoir Depth ~425 m KB
- Initial Reservoir Pressure 3.2 MPa
- Initial Reservoir Temp 15°C
- Basal water ~10 m below base pay
- Sandy heterolithic strata (SHS) facies between pay and basal water

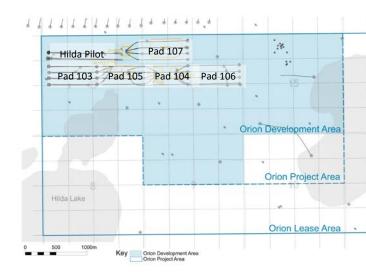
# **Original Bitumen in Place (OBIP) and Recovery**

	Drainage Area, 50 m boundary (10 <sup>3</sup> m <sup>2</sup> )	Average Net Thickness (m)	Porosity (frac)	Oil Saturation (frac)	Total OBIP (10 <sup>6</sup> m <sup>2</sup> )	Current Recovery %	Estimated Recovery %
Pad 103	300	21.0	0.33	0.70	1.46	31%	60%
Pad 104 *	300	23.0	0.33	0.67	1.53	14%	50%
Pad 105	300	20.0	0.33	0.70	1.39	33%	60%
Pad 106 *	300	23.0	0.33	0.67	1.53	17%	50%
Pad 107	300	20.0	0.33	0.69	1.37	31%	60%
Hilda Lake Pilot	223	20.0	0.33	0.70	1.03	55%	60%
Orion Operating Area	1723	21.02	0.33	0.69	8.29		
Orion Development Area	9208	18.9	0.33	0.69	40.33		
Orion Project Area	10523	18.5	0.33	0.69	45.04		

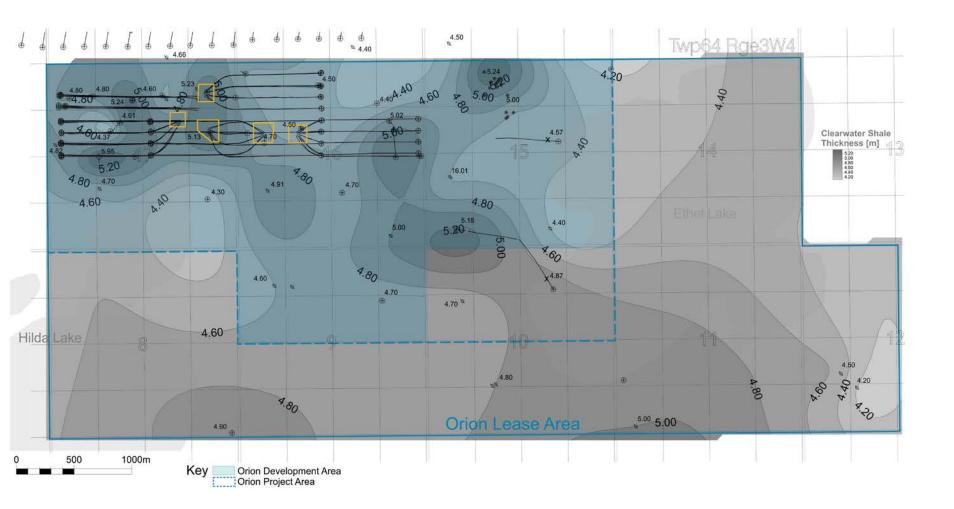
- Net thickness measured from production well to top pay
- All SAGD Pairs ~ 100 m spacing

- Net thickness based on maps TOP to BASE of interpreted Clearwater SAGD Reservoir
- Porosity and oil saturation from logs and core; formation volume factor (FVF) = 1

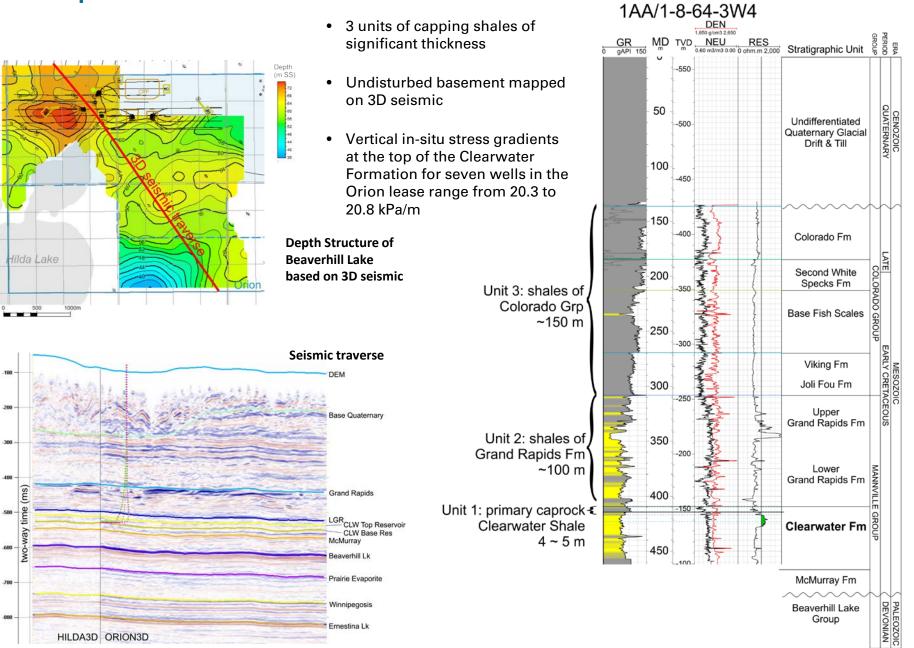
# OBIP = Area x Net Pay x porosity x oil saturation x FVF



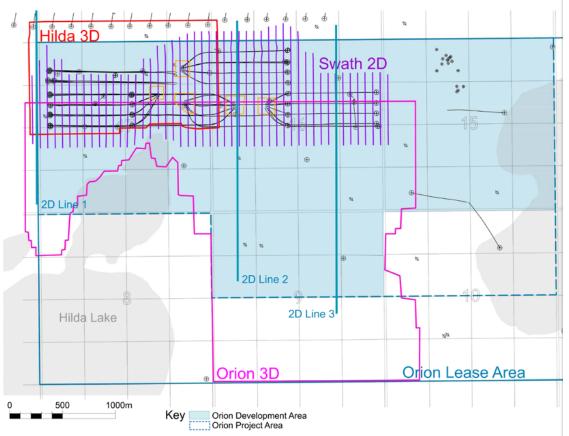
## **Clearwater Shale – Caprock Thickness**



## Caprock



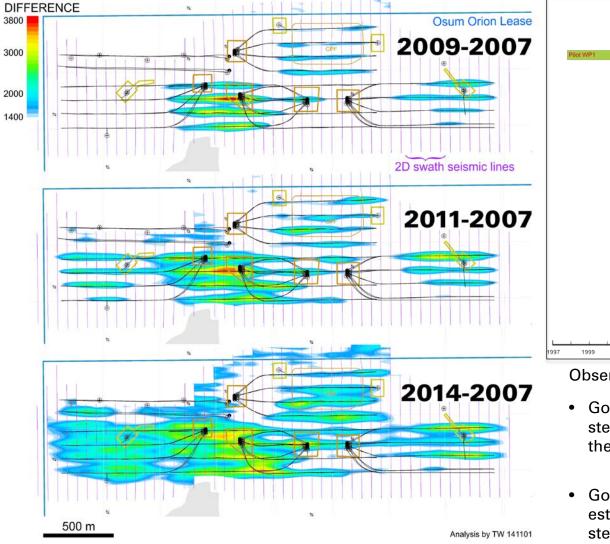
### **Seismic Data**



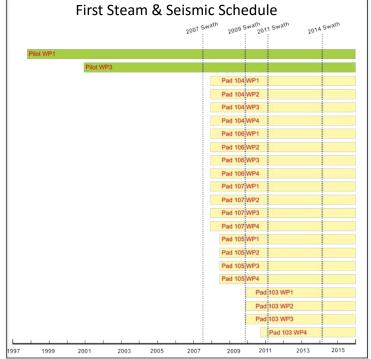
# 3D, 2D, Swath2D

- Hilda 3D March 2005, 1.8 km<sup>2</sup>
- 2D seismic Blackrock, 2005
- Orion baseline Swath 2D July 2007, 50 km
- Orion 3D April 2009, 8.4 km<sup>2</sup>
  - Orion 3D and Hilda Lake 3D merged December 2015
- Orion monitor1 Swath 2D
   November 2009, 50 km
- Orion monitor2 Swath 2D February 2011, 40 km
- Orion monitor3 Swath 2D February 2014, 66 km

### **Repeat Seismic 2D Swath**



*RMS extractions of quadrature trace amplitude difference in the Clearwater Reservoir interval: 5 ms above to 3 ms below.* 



#### Observations:

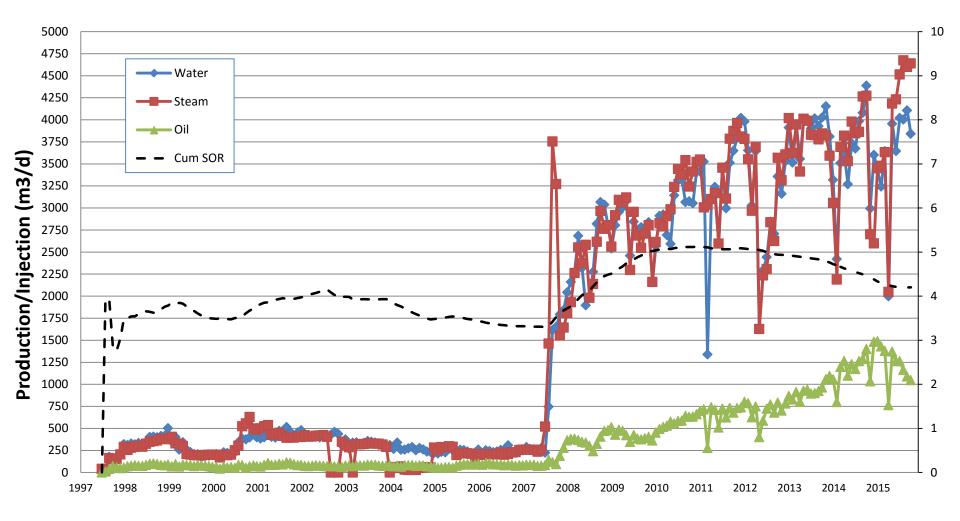
- Good thermal conformance and steam-chamber growth along most of the horizontal well bores
- Good lateral resolution allow estimates of perpendicular reach of steam chambers, to enable in-fill planning

# **Scheme Performance**

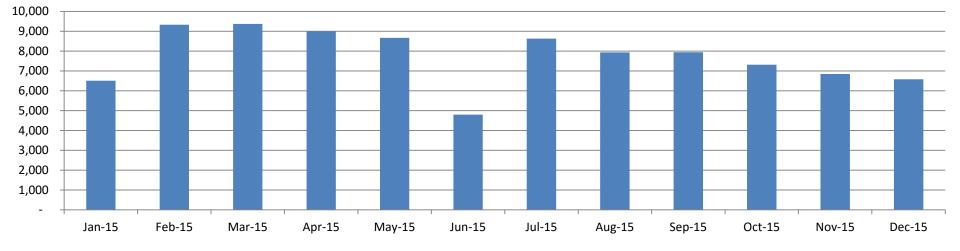


Osum Production Corp.

### **Orion Field Production**



### **Orion Update 2015 Production**



#### Oil Production (bbls/d)

Well Interventions

- 3 stimulation jobs in 2015
- 5 PCP conversions

**Central Plant Facility** 

- 2015 average production 7736 bopd
- Full facilityTurnaround performed in June 2015

# **Well Stimulations**

- 3 EDTA stimulations were conducted on the following wells in 2015:
  - P105-P4: 60 m3 10% EDTA Solution; Feb. 2015
  - P105-P4: 40 m3 10% EDTA Solution; Oct. 2015
  - Pilot P3: 18 m3 10% EDTA Solution April 2015

These stimulations were conducted on producer wells that had not been perforated, mainly to improve inflow by removing suspected calcium carbonate scaling.

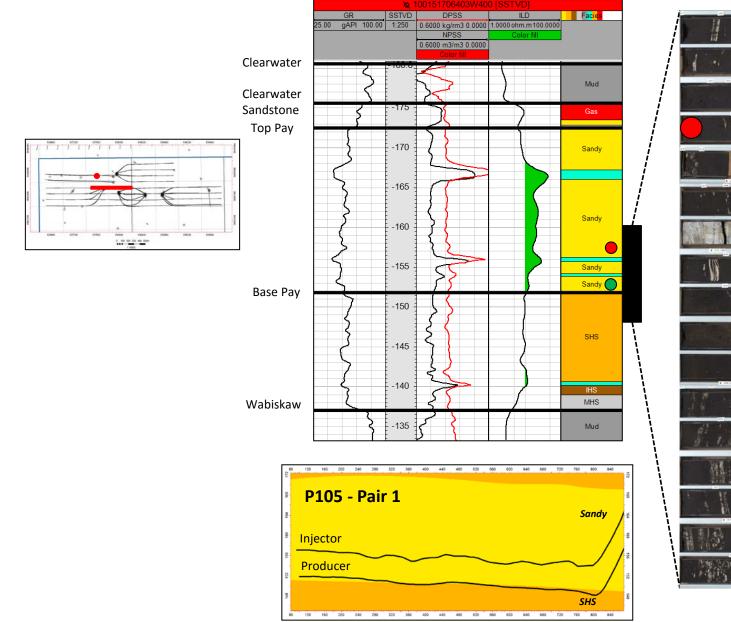
# **Orion Production Performance**

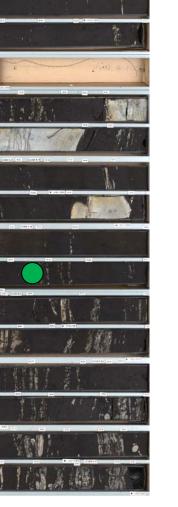
- 2015 production averaged 7736 bbl/d, peak monthly production of 9326 bbl/d
- Rates declined Q3/4 2015 as pressure dropped in the reservoir, and lift issues were encountered on some pads.
- Pressure declined as a result of boiler reliability issues resulting in steam injection shortfalls in the latter part of 2014 and the first half of 2015.
- Following comprehensive mechanical remediation of the (two) boilers, boiler reliability and steam injection rates have significantly improved and averaged ~4600 m3/d for Q3/4 2015.
- High, consistent steam rates will be utilized to re-pressure steam chambers
- With the pressure decline in the steam chambers the following occurred:
  - Production from wells on natural flow dropped off sharply. Four of these wells were equipped with PCP pumps in December in order to improve production rates.
  - There was also a loss of thermal energy within the steam chambers leading to a temperature decline and increased viscosity of the mobilized bitumen.

# **Orion SAGD Pressure Scheme**

- Osum would ideally have liked to maintain a constant SAGD chamber pressure of 3.0 - 3.7 MPa until late life SAGD operations. However the Q1/2 2015 boiler reliability challenges led to end-2015 pressures ranging from 2.4 – 3.2 MPa.
- Osum has significantly improved boiler reliability and overall capacity, thus
  increasing the overall steam injection for the latter half of 2015. Osum has
  stabilized reservoir pressures and is gradually building pressure in several
  areas of the field.

# Good Well Placement – Pilot, Pad 103, Pad 105

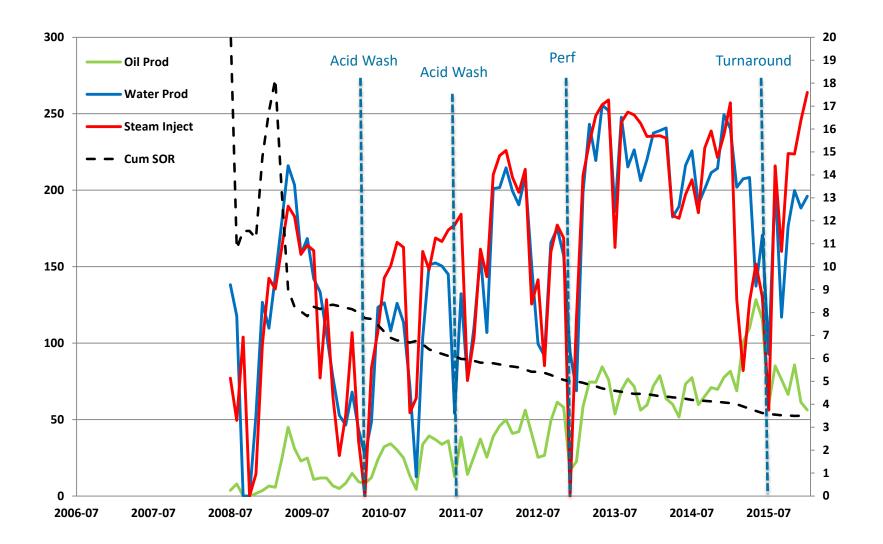




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# Well 105-P1 - Good Performance Well Pair

Well placed in high quality facies, high rate potential



Bottom 417.05 m

### **Well Placement** Too Low – Pads 104 & 106

Clearwater

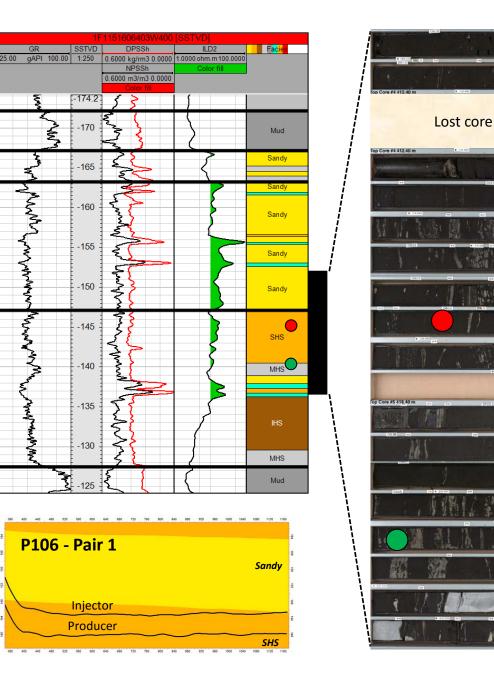
Clearwater

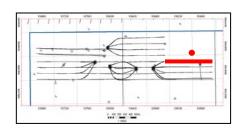
Sandstone

Top Pay

Base Pay

Wabiskaw

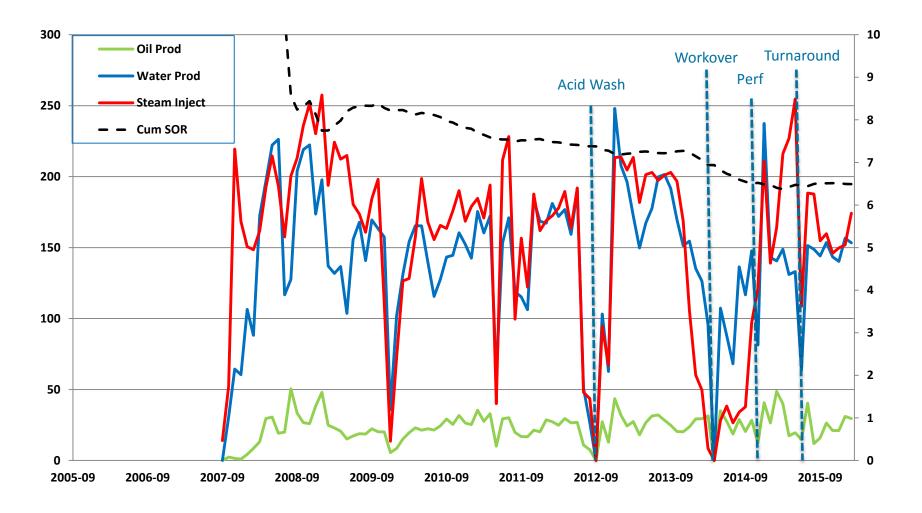




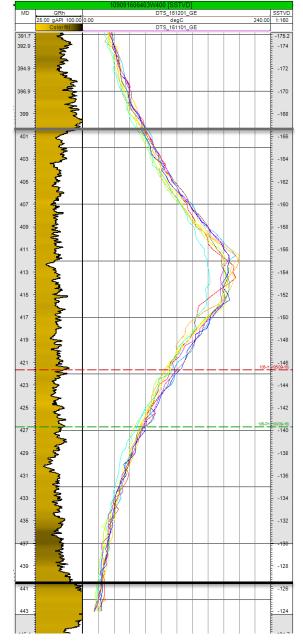


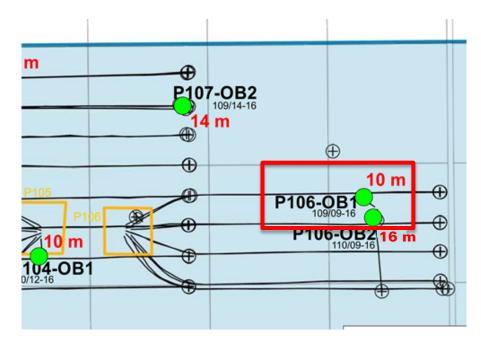
### Well 106-P1 - Poor Performance Well Pair

\*injector and producer placed in sandy heterolithic sands, impact on production



# P106-OB1 (109/09-16-064-03W400)

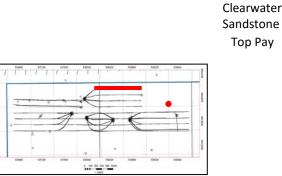


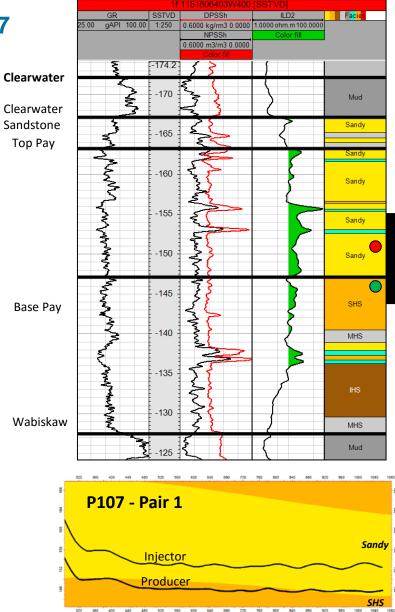


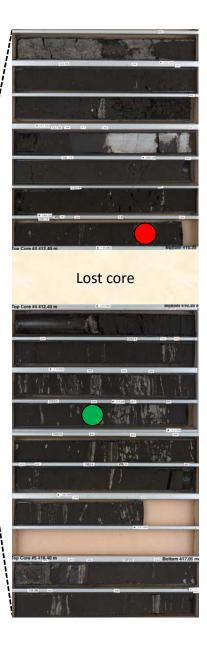
- Distance to Nearest Horizontal: 10m
  - (105/09-16 P106-I1)
- Steam chamber development occurring

 01-Jan-2015	 01-Sep-2015
 01-Feb-2015	 01-Oct-2015
 01-Mar-2015	 01-Nov-2015
01-Apr-2015	 01-Dec-2015
01-May-2015	 Top of CLW
01-Jun-2015	 Base of CLW
 01-Jul-2015	 Injector - P106-I1 (105/09-16)
01-Aug-2105	 Producer - P106-P1 (100/09-16)

# Moderate Well Placement – Pad 107

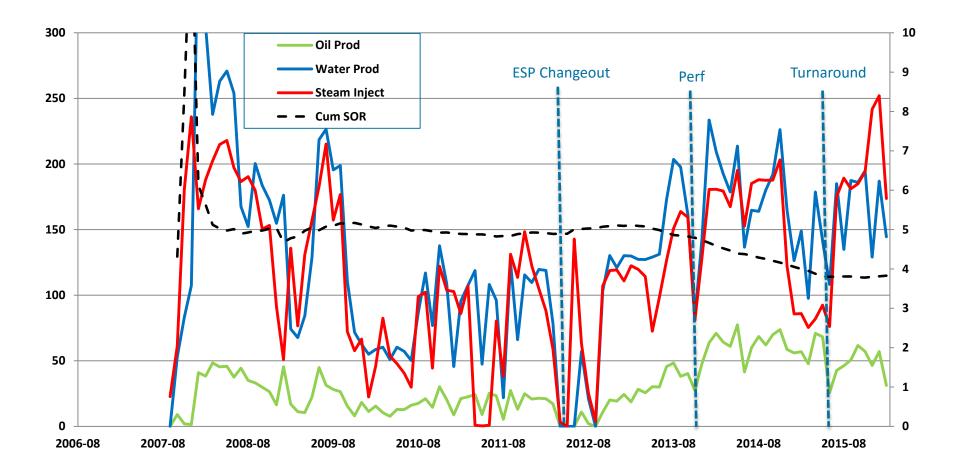




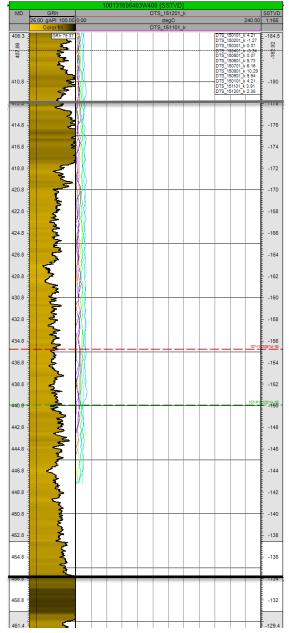


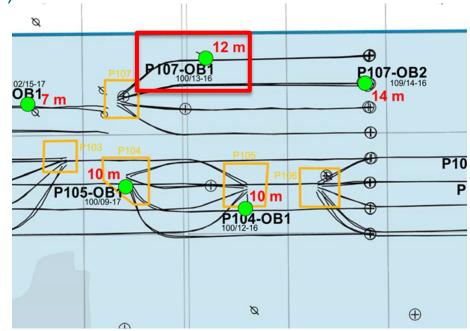
### Well 107-P1 - Medium Performance Well Pair

\*Production well placed marginally too low in the sandy heterolithic sands, reasonable rates



# P107-OB1 (100/13-16-064-03W400)

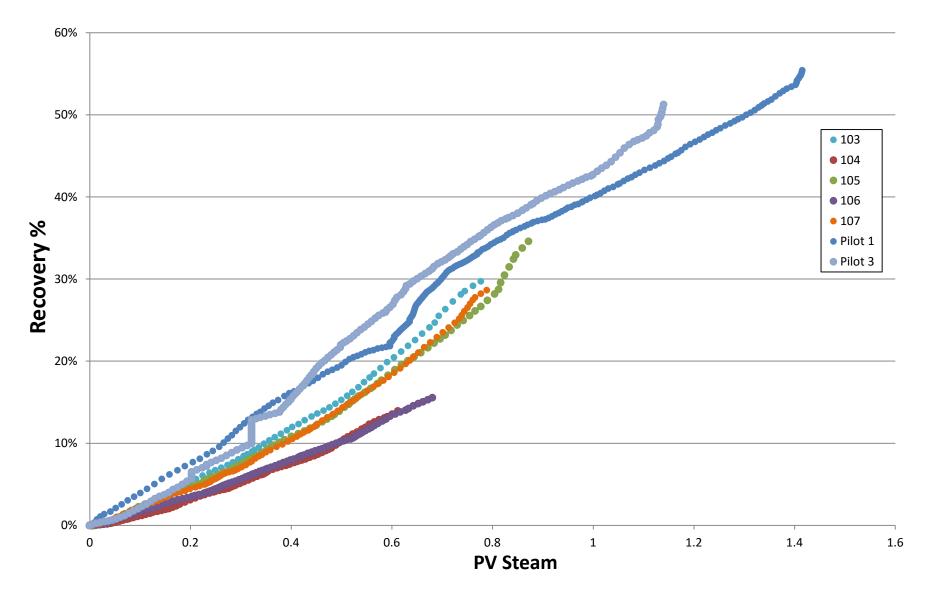




- Distance to Nearest Horizontal: 12m
- (105/14-16 P107-I1)
- Confirm calibration; fiber failed

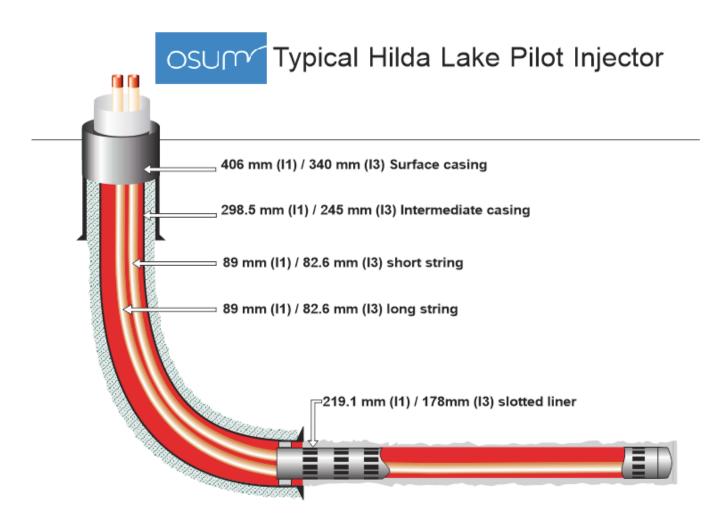
 01-Jan-2015	 01-Sep-2015
 01-Feb-2015	 01-Oct-2015
 01-Mar-2015	 01-Nov-2015
01-Apr-2015	 01-Dec-2015
01-May-2015	 Top of CLW
01-Jun-2015	 Base of CLW
 01-Jul-2015	 Injector - P107-I1 (105/14-16)
01-Aug-2105	 Producer - P107-P1 (105/14-16)

# Pad Recovery & Performance

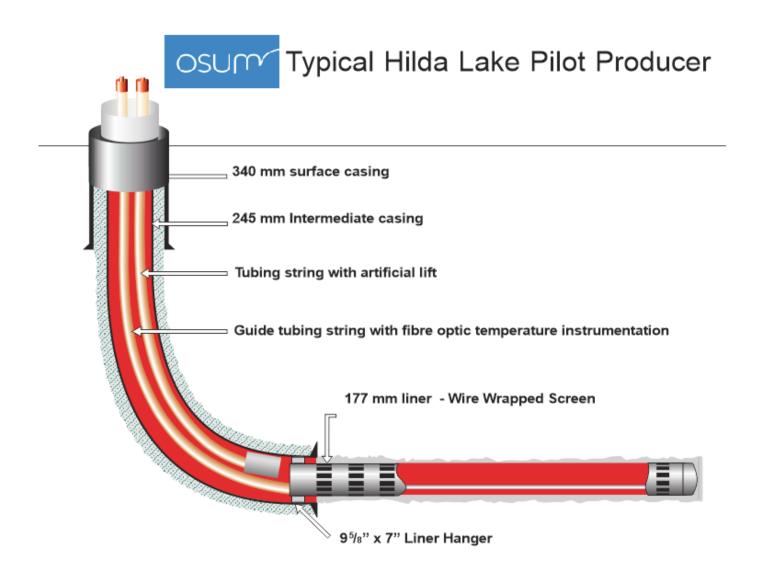


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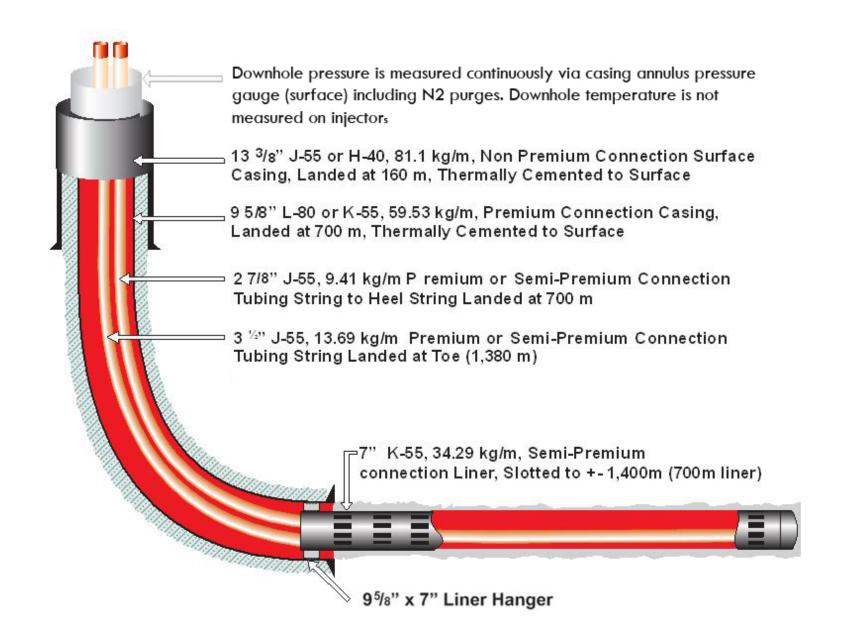
### Hilda Lake Pilot Injector Schematic



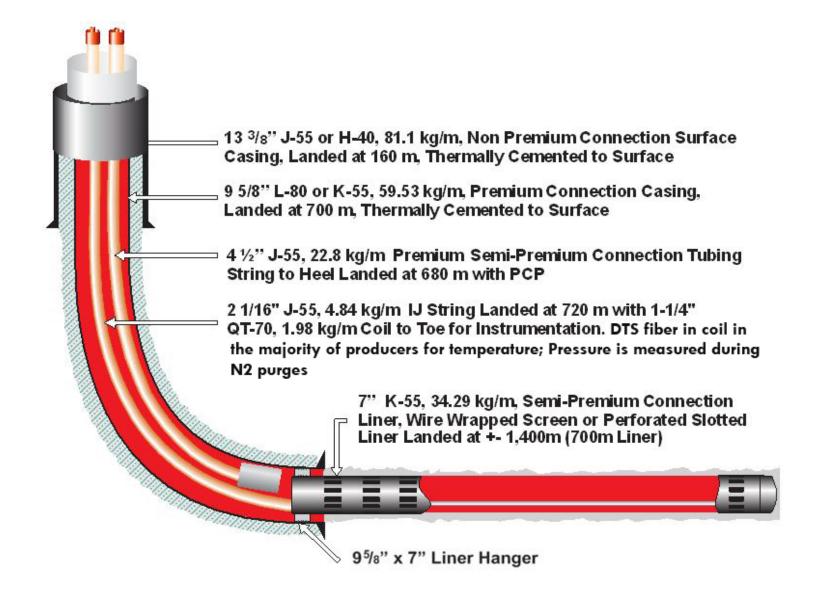
### **Hilda Lake Pilot Producer Schematic**



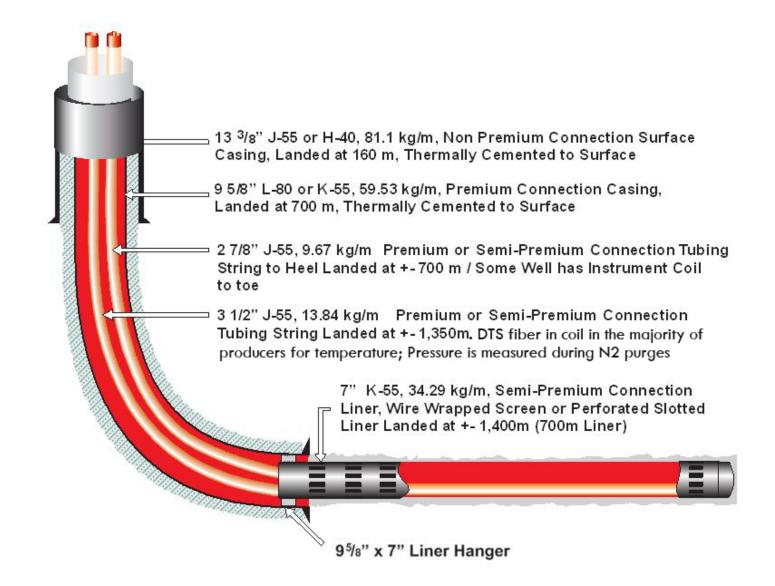
#### **Typical Phase 1 Injector Completion**



## **Typical Phase 1 Producer Completion – PCP**

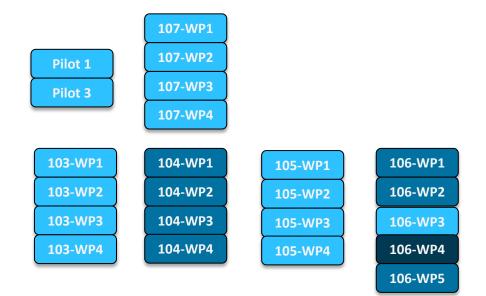


#### **Typical Phase 1 Producer Completion – Steam Lift**



# **Artificial Lift – Orion Wells**

PCP SAGD	15 Wells
Natural Lift SAGD	7 Wells
Redrilled	1 Well

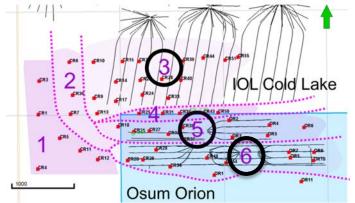


Criteria	All Metal PCP	
Operating Temperature Range	350 ° C	
Rate	100 -370 m3/d 100 -350 RPM	

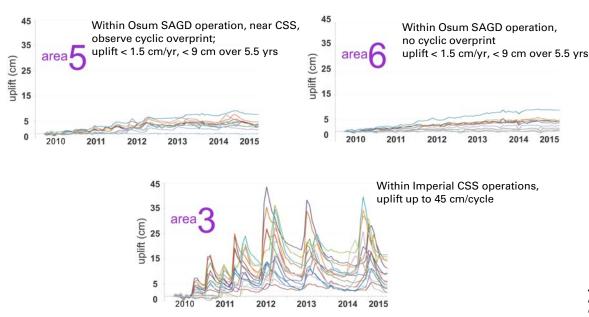
2015 Conversions			
P3	ESP to MTM		
103P1			
103P3	Natural Lift to MTM		
103P4			
105P2			

# **Ground Uplift Monitoring**

- Ground deformation measured with InSAR since March, 2010
- 53 corner reflectors; 938 coherent targets

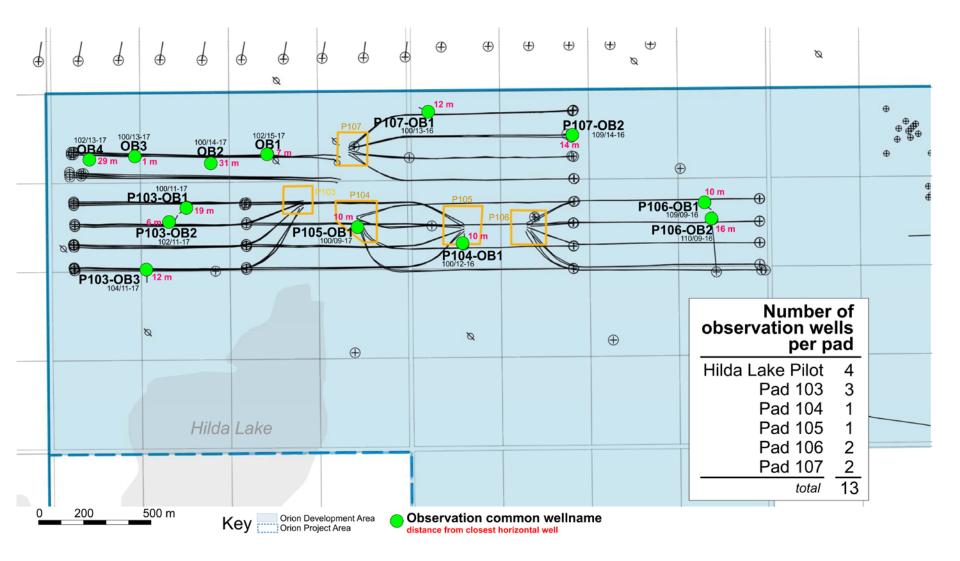


Map location of InSAR corner reflectors assigned to areas 1-6



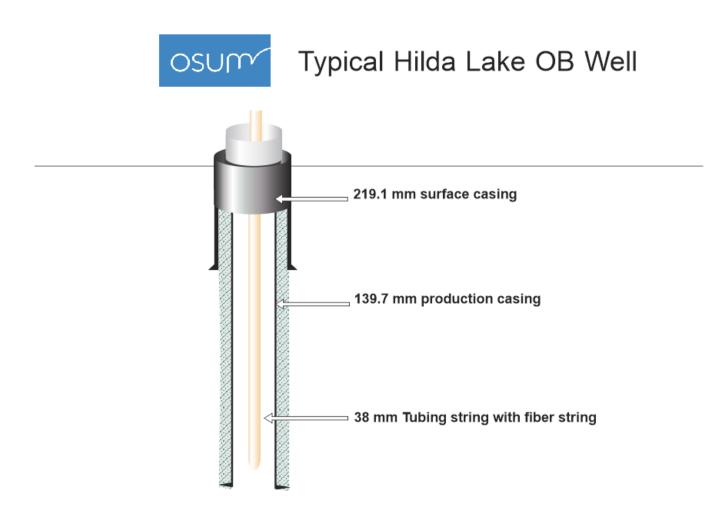
- Ground uplift is normal and expected with thermal operations
- Osum Orion SAGD operations coincides with < 1.5 cm/yr uplift</li>
- Imperial Oil Ltd CSS operations coincides with < 45 cm/cycle uplift</li>
- No detrimental cap-rock, production or HSE impact reported, or expected
- Five years of monitoring have confirmed SAGD operations result in minimal, < 9 cm, uplift
- As a result, InSAR acquisition was suspended June 20, 2015
- Monitoring equipment is still in place and data can be collected if deemed necessary

# **Orion Observation Well Location Map**

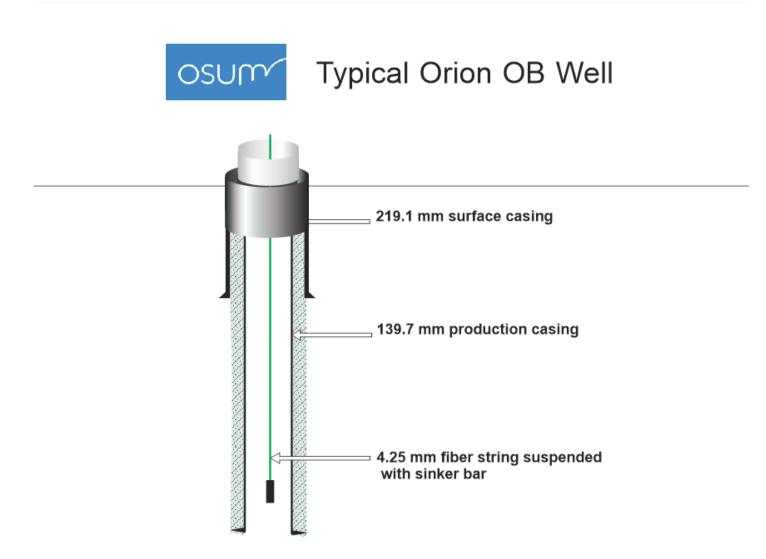


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## **Hilda Lake Pilot Observation Wells**



# **Typical Phase 1 Observation Well**



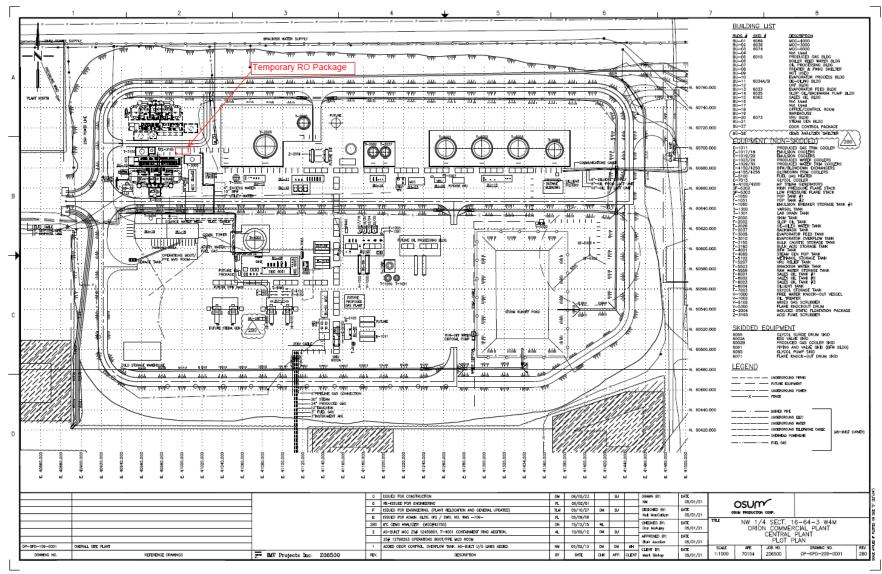
# **Surface Operations**



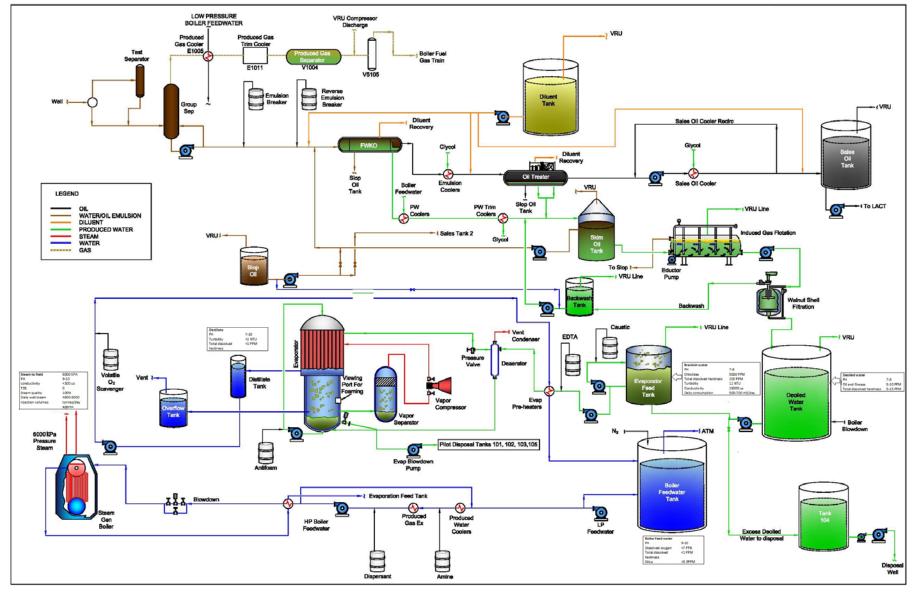
# **Plant & Facilities Summary**

- Osum has focused on maintaining:
  - A safe operating environment
  - Increasing asset reliability
  - Maintaining/Improving production performance
  - Meeting or exceeding regulatory license requirements
- Increasing the reliability of the two steam generation boilers was a primary focus in 2015

A Reverse Osmosis water treatment unit was added to treat brackish water.



## **Orion Water Usage and Treatment**



# **Orion Central Processing Facilities (CPF)**

- Two conventional drum boilers are used to generate steam, which is sent via steam pipelines to the field for injection into the reservoir.
- Emulsion returns to the CPF by pipeline, produced gas is separated at the well pad and separately piped to the CPF where it is mixed with purchased natural gas for boiler fuel.
- Oil separation occurs in the FWKO and treater vessels, produced water is cooled and sent to de-oiling while oil is transferred to sales storage.
- The water treatment facilities treat produced water allowing it to be re-used to generate steam. The process allows us to reuse almost all of the produced water (95.5%).
- Brackish water is drawn from two McMurray formation source wells to supply required makeup water .
- The waste produced in the evaporative water treatment process is trucked offsite to an AER approved waste disposal facility.

# **De-Oiling**

- Produced water from the production treating train is de-oiled using the following equipment:
  - SkimTank Designed to maximize retention time.
  - Induced Gas Flotation Vessel Micro-Bubble Flotation (Hydrocarbon Content < 10ppm oil/water)</li>
  - Oil Removal Filters walnut shell Deep Bed Filtration.

## Water Treatment

- Evaporator technology is utilized to produce Boiler Feed water (BFW) The evaporators at Orion:
  - Produce BFW that meets or exceeds the water criteria set out by ASME
  - Generate a concentrated brine waste stream that is disposed of at an AER approved facility
  - Have a 95% design conversion rate of feed to distillate (BFW)



# **Steam Generation**

- Conventional Boilers generate 100% quality steam at 6,000 kPag for injection at the Well Pads.
- A small concentrated blowdown of 3-5% of the inlet mass flow is recycled back to the Evaporator Feed Tank for re-use.
- Boiler Reliability was a key focus for Orion in 2015.
  - Mud drum (tube-end to drum joints) fully welded out in both boilers.
  - Re-configured Fuel Gas Control philosophy, to incorporate produced gas heating value.
  - Tuning of boilers to address vibration issues at start up conditions and low firing rates.
  - Boiler stress reduction improvements.



# **Orion Vapour Recovery System**

- The vapour recovery system allows for collection, compression and utilization of produced vapours. All recovered vapour is used as fuel in the steam generation system. The sources of vapour are:
  - Evaporator vent recovery
  - Ten storage tanks
  - Diluent recovery system
  - Induced Gas Flotation system
- The vapour recovery system is integrated with the Low Pressure (LP) flare system. If the vapour recovery system is not available the recovered vapour is diverted to the LP flare system

# **Orion Well Pad Facilities**

- The facility has 6 well pads with a total of 22 SAGD well pairs
- Typical well pad configuration is 4 SAGD well pairs, which consists of 4 injector and 4 producer wells

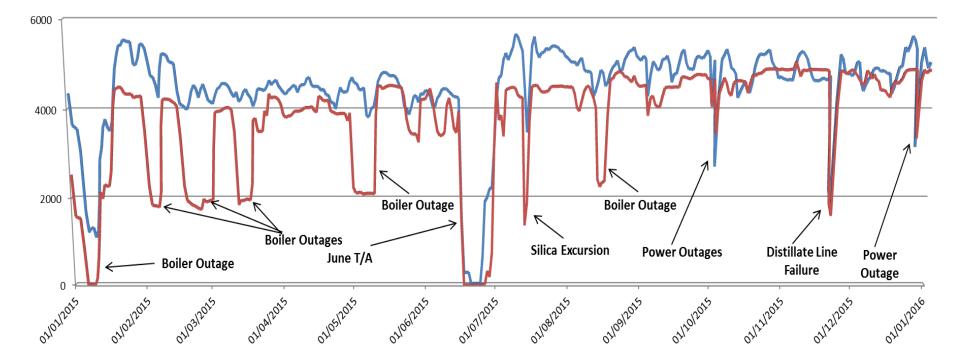


# **Plant & Facilities Summary**

- Boiler reliability improvement and maximizing Boiler Feed Water (BFW) supply in 2015 was a major focus:
  - Increased boiler and overall plant reliability to target measures mainly after the turnaround in June 2015
  - Installed an Reverse Osmosis (RO) unit to increase BFW and steam supply
  - Utilization of pH and Silica carrier chemical for Evaporator fouling reduction and increase in BFW supply
- Facility performance and site condition improvements:
  - Well pad berm rebuild for improved containment capability
  - Site grounds grading for better run-off management
  - Improved Well pad maintenance program
  - Improvements to boiler control parameters yielding higher steam production rates

## 2015 Plant Reliability – 94.2%

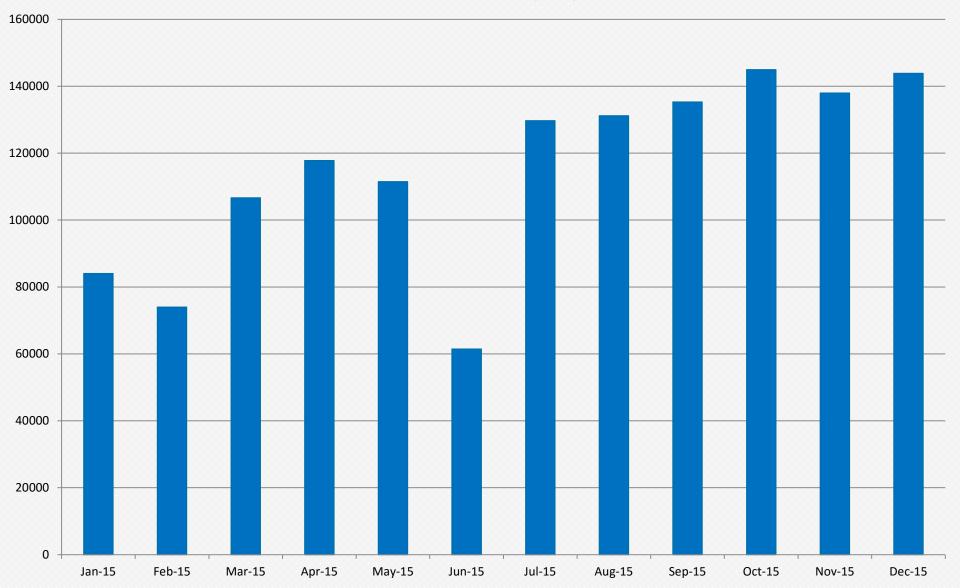
Total Steam Flow
Inlet Emulsion Flow



Plant Reliability Downtime due to: June Turnaround – 2.9% Boiler Outages – 2.2% Power Outages – 0.3% Others – 0.4%

# **Monthly Steam Production – 2015**

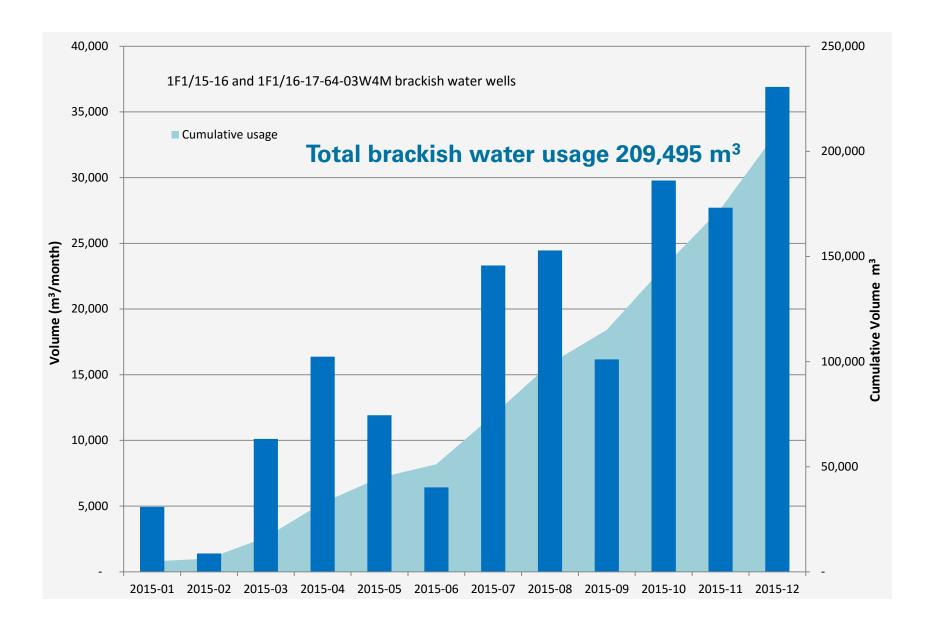
#### Steam Volume (M3)



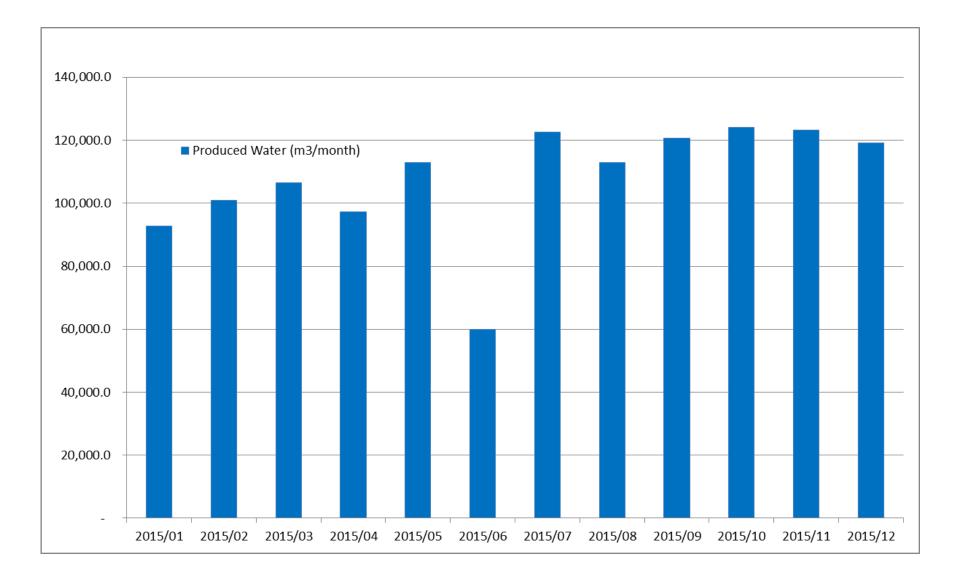
# **Brackish Water Modifications**

- June 2015 16-17 brackish water well was tied into production line, increasing brackish water capacity.
- Sept 2015 rental RO package installed to support boiler feed water demand.

#### **Brackish Water Usage - 2015**

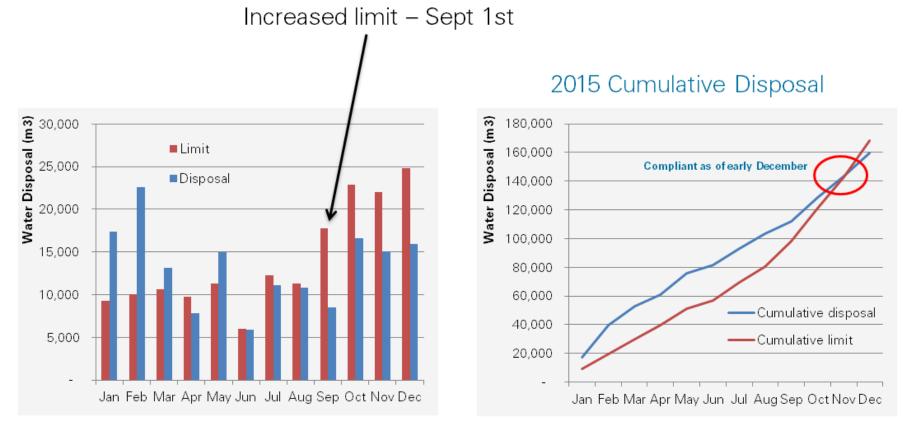


#### **Produced Water - 2015**



#### Water Disposal Limits - 2015

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- Effective September 1<sup>st</sup>, 2015 water disposal limit calculation changed to the Directive 81 formula from a 90% produced water recycle rate:
  - In early December our cumulative disposal was within acceptable limits.

# **On-Site Water Disposal – 2015**

- License permits produced water and recovered steam condensate to be disposed into the Granite Wash formation. Disposal Approval #8175
- Granite Wash water disposal well 02/16-17-064-03W4M (AER License # 0192346)
  - Normal Operating Pressure Range: 11100 12500 KPa
  - Protected by a high pressure shutdown limit of 12600 KPa
  - Normal Disposal Temperature Range: 60 80 deg C
- McMurray water disposal well 03/16-17-064-03W4M (AER License # 0196880)
  - Suspended Nov. 2011

# Measurement, Accounting & Reporting Plan (MARP) Enhanced Production Audit Program (EPAP)

# MARP

- Annual MARP revision prepared in conjunction with third-party specialist April 2015
- Accounting meters calibrated / verified on an annual basis

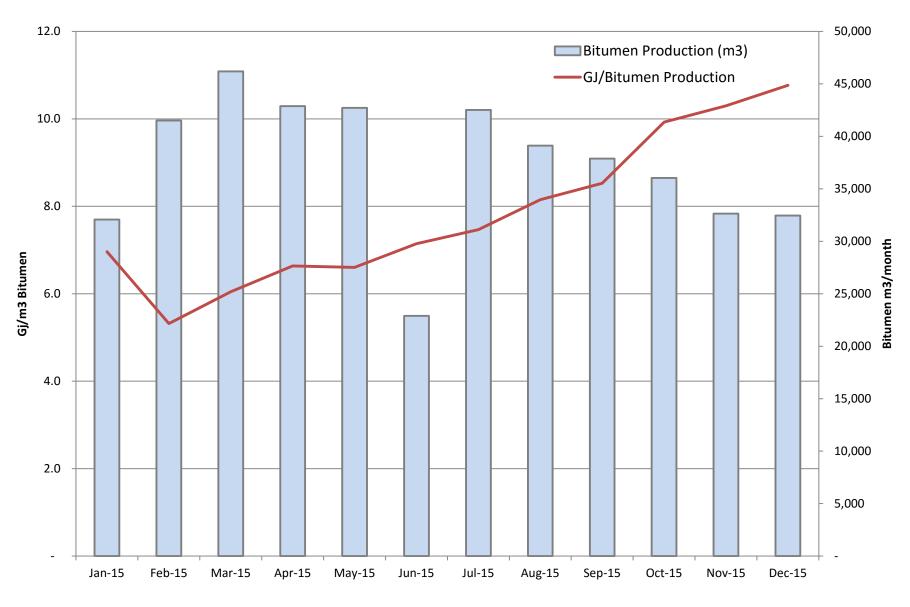
# EPAP

- EPAP initial declaration for reporting facilities (treating, injection and water disposal) effective March 2016
- Utilized third-party controls specialist to complete initial controls documentation, evaluation and testing
- Remediation of identified deficiencies is underway

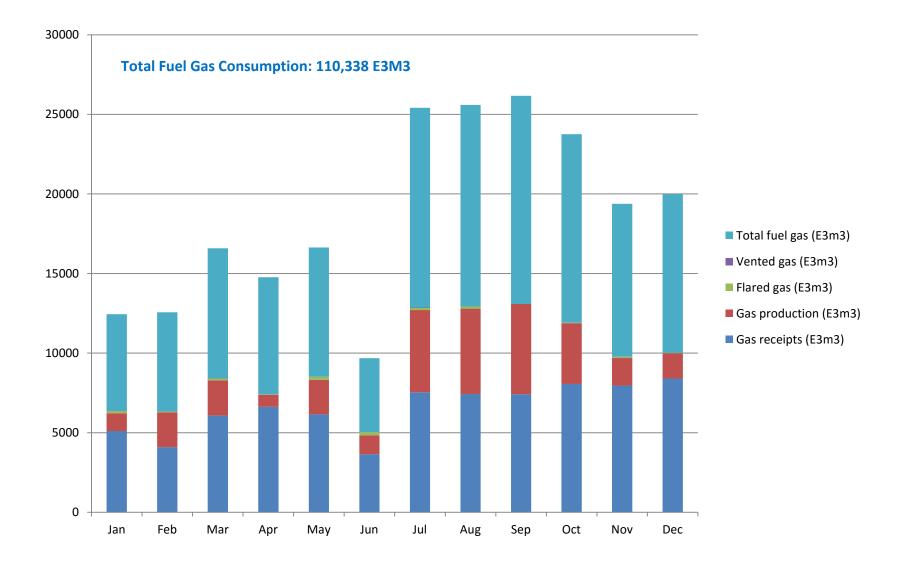
# **Orion Well Integrity**

- Wellhead Integrity Maintenance
  - Include wellhead integrity checks as part of all completions activities
  - Yearly wellhead integrity maintenance completed June, 2015. All thermal wellheads and components visually inspected and re-torqued to specification
  - Wellhead components inventory and tracking system components specifications, up-to-date pictures, scheduled maintenance information will be available online through service provider's website
- During 2015
  - Conducted Multi-finger Caliper and/or Vertilog on five wells well casings on all five wells checked out satisfactory

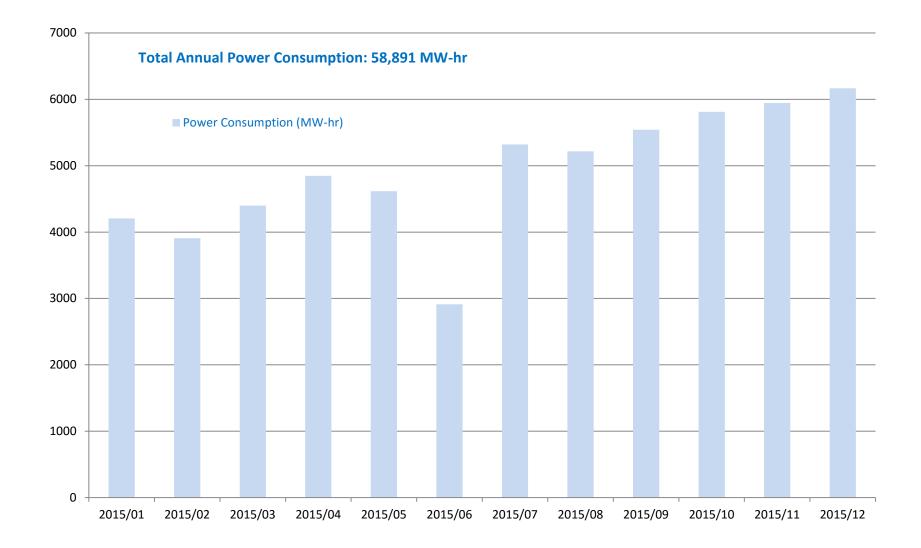
# **Monthly Energy Intensity – 2015**



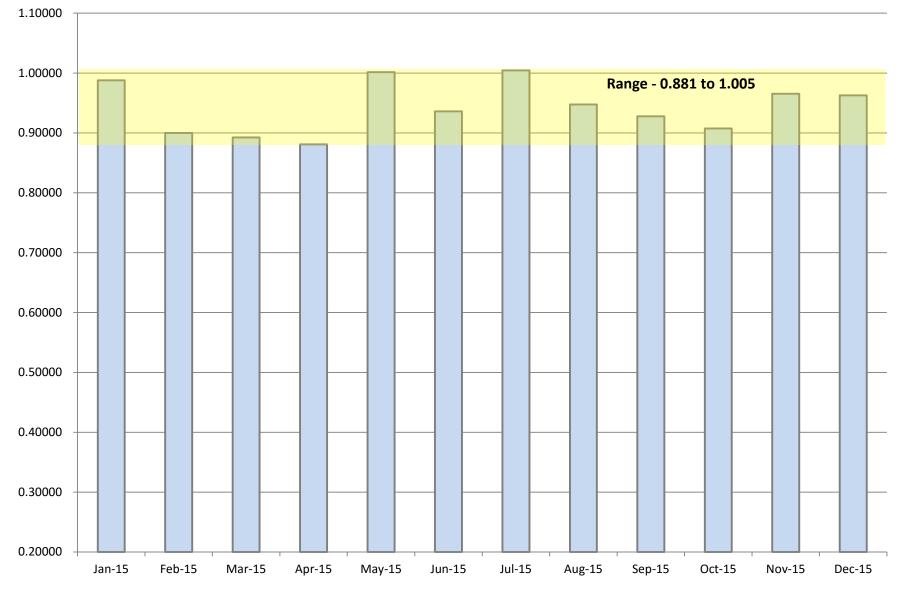
# Monthly Gas Usage – 2015



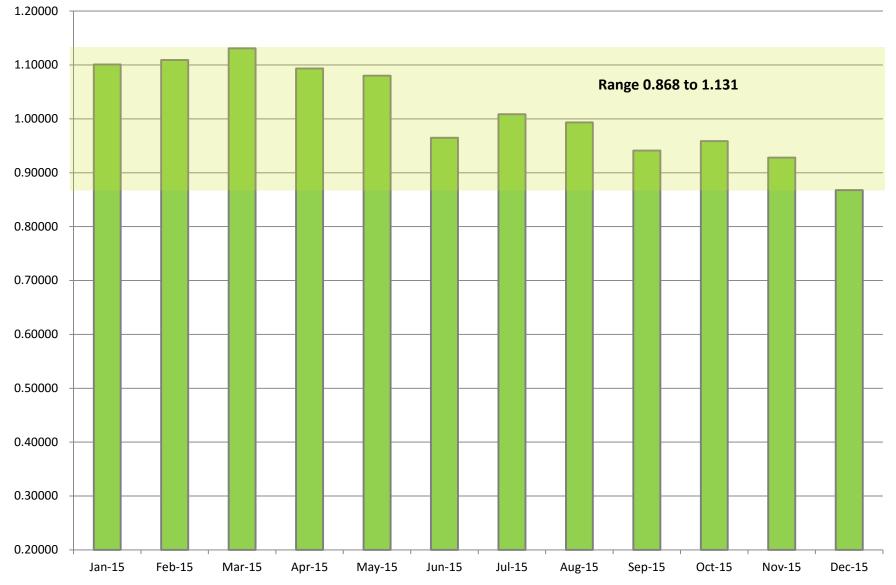
# **Monthly Power Consumption – 2015**



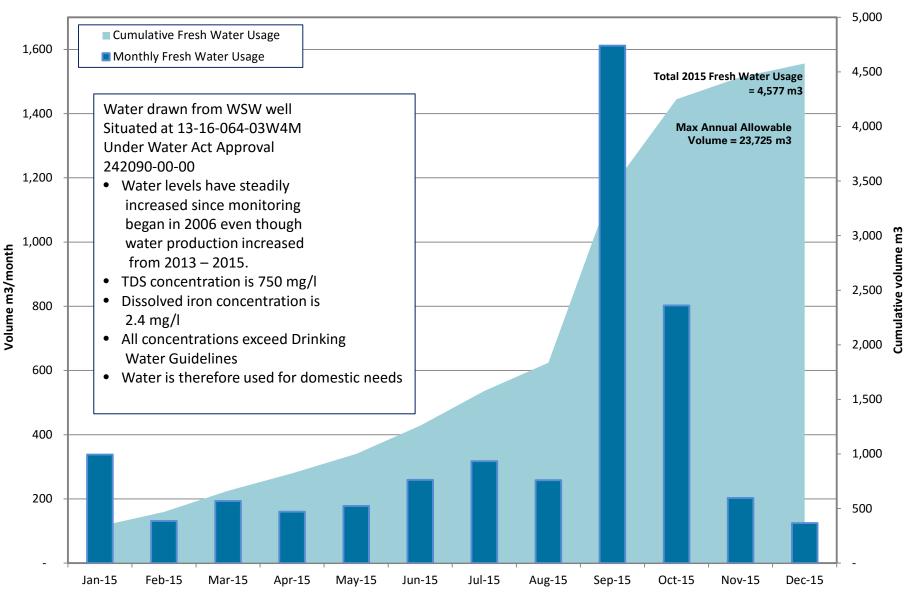
## Water Proration Factors – 2015



# **Oil Proration Factors – 2015**



#### Fresh Non-Potable Water Usage – 2015



# **2015 Cumulative Water Balance**

Source Water Wells Brackish Water-Make-Up 16-17-064-03 W4M-0196880 15-16-064-03 W4M-0327690	BRACKISH Water Treatme and Steam Generation	STEAM	ED Injection Wells Produced Water Disposal
Fresh Water Well	IN	Volume	Evaporator Blowdown/ Excess Produced Water
13-16-064-03 W4M Water Act Approval 242090-00-00	Produced Brackish	1,292,782 m <sup>3</sup> 209,495 m <sup>3</sup>	Disposal Well 16-17-064-03 W4M Tervita 05-26-056-05 W4M
UTILIT	Fresh	4,577 m <sup>3</sup>	
	Diluent Pipeline Water	38 m <sup>3</sup>	
	TOTAL	1,506,892 m <sup>3</sup>	
	OUT	Volume	
Septic	Steam	1,364,998 m <sup>3</sup>	
	Disposal	157,690 m <sup>3</sup>	DILUENT PIPELINE WATER
	Fresh water usage	4,577 m <sup>3</sup>	IPF PIPELINE WATER
	IPF Pipeline Water	2,087 m <sup>3</sup>	IPF PIPELINE WATER
	TOTAL	1,529,352 m <sup>3</sup>	•
	Difference (as a percentage of total in's)	22,460 m <sup>3</sup> 1.5%	
	Disposal Limit	13 %	
	Actual Disposal	12 %	

# Compliance



## **Off-Site Waste Disposal**

- Tervita-Lindbergh Class 1b 05-26-056-05W4M
  - Evaporator Blowdown 83,591 m<sup>3</sup>
  - Turnaround Volumes from Vessel Cleaning- Sludge 520 m<sup>3</sup>
- RBW Waste Management
  - Contaminated soil from housekeeping and hydro-vac activities 50 m<sup>3</sup>
  - Recycle-Glycol, Lube oil, Filters, Oily rags, Aerosols, Methanol 33.6m<sup>3</sup>
  - Recycle-Scrap metal 0.2 m<sup>3</sup>
  - NORM from refractory brick 2.3 m<sup>3</sup>

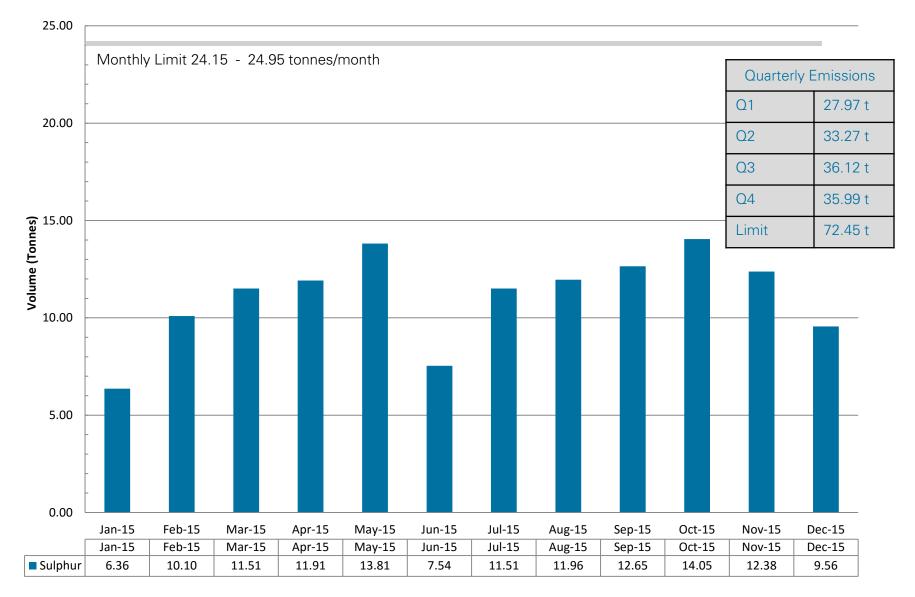
#### **Domestic Waste Disposal**

- Domestic waste water from the administrative offices washrooms and kitchens are collected in holding tanks and disposed of weekly by a commercial septic service. Total volume disposed of at a Town of Bonnyville Waste Facility was 1297 m<sup>3</sup>
- Domestic waste is hauled to municipal landfills in either Cold Lake or Bonnyville. Approximately 262 kilograms was disposed.
- Paper, cardboard and steel recycling program processed 1077 kg of material.

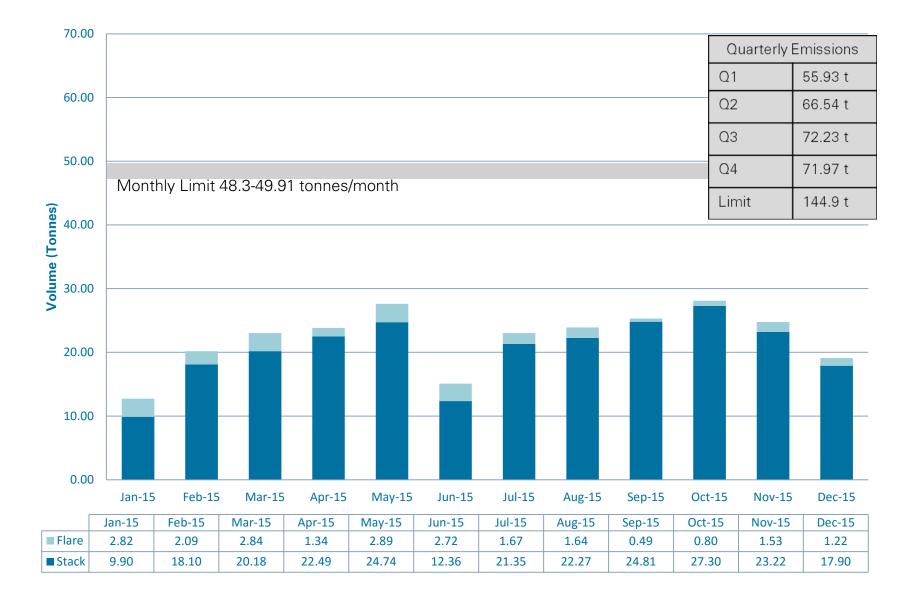
# **Air Monitoring Programs**

- Monthly air contaminant concentrations for SO<sub>2</sub>/NOx, annual manual stack survey results, fugitive emissions, greenhouse gas emission and summarized monthly emission reporting is submitted in accordance with EPEA Approval requirements.
- Sulphur emissions at the facility peaked at 0.45 t/d in May 2015 and averages 0.34 t/d. This trend is not anticipated to change in the near term.
- Sulphur dioxide emissions peaked at 0.9 t/d in May which prompted a request to raise the facility EPEA limit from 0.9 t/d to 1.61 t/d based on modelling results the average daily emission rate for SO<sub>2</sub> is 0.67 t/d.
- The 2015 fugitive emissions survey noted 22 leaks all were repaired within a week of determination.

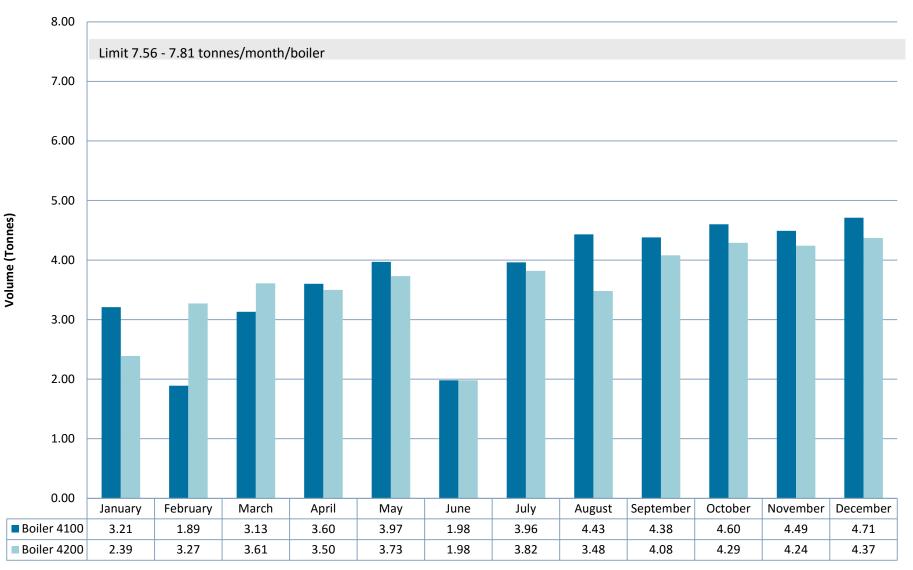
# **Sulphur Emissions (Tonnes)**



# SO2 Volumes Monthly/Quarterly (Tonnes)



# **Monthly NOx Emissions Per Boiler**

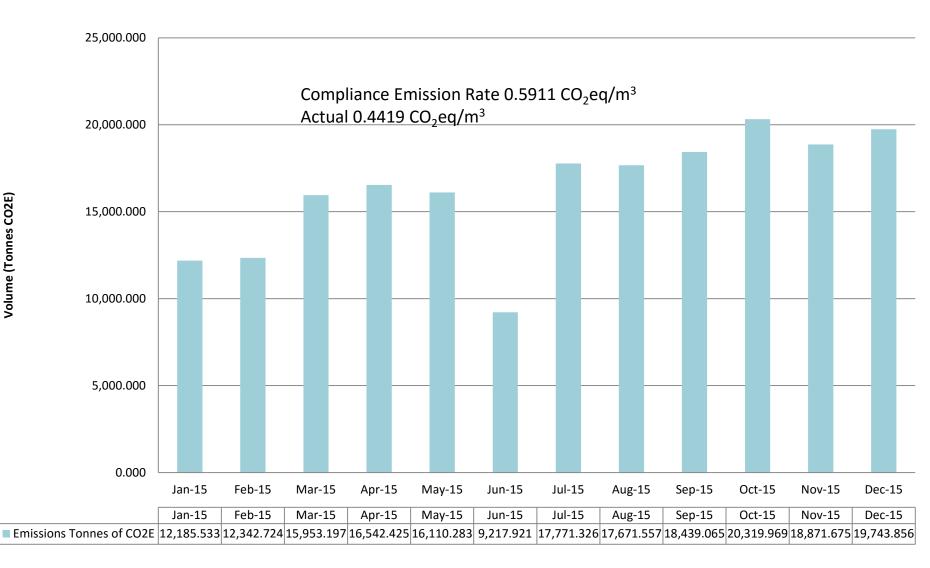


# **Air Monitoring Program Passive**



 Ambient air monitoring is fulfilled by supporting the LICA Airshed and participating on the Airshed steering committee. Osum continues to operate 5 passive monitoring stations- 4 fence-line and one at landowners request.

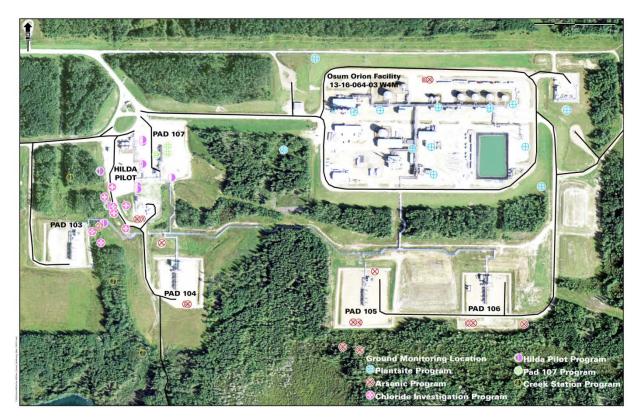
# Monthly Greenhouse Gas Emissions (Tonnes of CO2E)



Volume (Tonnes CO2E)

## **Groundwater Monitoring Program**

- The groundwater monitoring program was consistent with previous years, no negative trends were detected
- No new wells were added
- Arsenic well program sampling events were increased to quarterly and a solute transport model was commissioned



## Wildlife Monitoring Program

- The wildlife monitoring program included a breeding bird, yellow rail and amphibian survey and a winter tracking event;
- A comprehensive report summarizing the last 7 years of monitoring was submitted in 2016; and
- The 2015 monitoring program was augmented with the addition of remote cameras for above ground pipeline crossing utilization and acoustical recorders in addition to the approved program. The additions increased the species richness captured over previous years.



# **Environmental Monitoring Program**

- In accordance with Conditions outlined in EPEA Approval 141258-00-00 and Water Act Approval 242090-00-00 the remaining annual reports were prepared and submitted for:
  - Industrial Waste Water and Surface Water
  - Surface Water Quality-Ethel and Hilda Lake
  - Conservation and Reclamation
  - Domestic Water Use
- Conditions were reflective of previous years for these reports.

# **Amendments to Existing Approvals**

- EPEA Approval 141258-00-04 was issued in response to increasing sulphur dioxide daily emissions from 0.9 t/d to 1.61 t/d.
- An extension of the existing approval was issued on July 21 to move expiry of current approvals to July 31, 2016 or upon issuance of EPEA Approval 141258-01-00.
- Changes to Scheme Approval for 2015
  - 10103 J/M- Phase 2 development (Pads 301,302,403,404) and amendment to well layout and addition of 103 wells.
  - 10103 K- Installation of Reverse Osmosis Unit
  - 10103 L- Rescinding of Condition 8-Regarding Long-Term Supply Pumping Test

# Compliance

- Sulphur dioxide emissions were exceeded on May 18<sup>th</sup>. This prompted both the investigation into the source of the increased volume of produced gas entering the facility and applying to increase the limit to reflect modelled tolerances.
- Osum requested a joint audit of the facility by the AER to ensure continued compliance efforts and identify any gaps requiring correction. This was conducted on March 8 and 9<sup>th</sup>, 2016.

# **Future Plans**



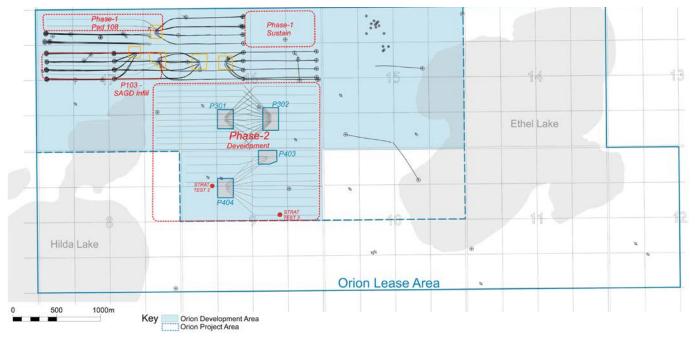
#### **Future Plans – Field Development for Orion Phase 2**

 AER Category 2 Amendment Application for Orion Phase 2 was submitted November 2015 and approved Jan 6<sup>th</sup> 2016. Included the full development plan as submitted previously (for Pads 301, 302, 403 and 404) but with the following changes:

–Pad 302: Changed from 8 SAGD well pairs with 100 m spacing to 12 SAGD well pairs with 67 m spacing and 990m well length

–Pad 103 Infill wells: 3 Producer wells drilled between existing Pad 103 and the toe end of Pad 105 SAGD well pairs; total well length 980 m

• The timing of executing this development is under review



# **Future Plans – CPF Debottlenecking**

- Debottlenecking projects under consideration for near term implementation. Objectives include:
  - Reduce time to build reservoir pressure across the field back into the target range
  - Provide incremental production
  - Reduce OPEX through on-site treatment of evaporator blowdown waste stream which will:
    - Reduce off-site disposal volumes
    - o Increase water recycle rates to be used for additional steam generation

#### Within Existing AER Scheme Approvals from Orion Phase 2 Expansion:

- Installation of 3<sup>rd</sup> Boiler (H-4300)
- Installation of new underground brackish water pipeline from well 16-17 to CPF

#### AER Scheme Amendment Approval Required (D78 submission ~ July 2016):

- Crystallizer addition to treat evaporator blowdown waste
- Additional Reverse Osmosis (RO) unit for brackish well 16-17 feed
- Polisher addition for boiler continuous blowdown to remove loading on evaporators for additional steam generation



