

Sulphur Recovery and Sulphur Emissions at Alberta Sour Gas Plants

Annual Report for the 2010 Calendar Year

July 2011



ENERGY RESOURCES CONSERVATION BOARD ST101-2011: Sulphur Recovery and Sulphur Emissions at Alberta Sour Gas Plants for the 2010 Calendar Year

July 2011

Published by

Energy Resources Conservation Board Suite 1000, 250 – 5 Street SW Calgary, Alberta T2P 0R4

Telephone: 403-297-8311 Toll free: 1-855-297-8311 E-mail: infoservices@ercb.ca

Web site: www.ercb.ca

Contents

1	Introduction	1
2	Summary of Performance for Grandfathered Plants, 2000-2010 2.1 Grandfathered Plants That Have Been Degrandfathered 2.2 Sulphur Emissions and Inlets at Grandfathered Plants, 2000-2010 2.2.1 Sulphur Emissions Reduction 2.2.2 Decline in Sulphur Inlet 2.3 Sulphur Emission Performance Credits	2 3 4
3	Summary of Performance for Nongrandfathered Plants, 2000-2010	5
4	Summary of Overall Performance for Grandfathered and Nongrandfathered Plants, 2000-2010.	
Fig 1 2 3	res Sulphur Emissions from Grandfathered Plants Sulphur Inlet of Grandfathered Plants Net Sulphur Emission Credits over Time	4
Ap 1 2	Grandfathered Plants That Have Been Degrandfathered, 2000-2010	9 9 . 10 . 11
3 4	2.4 Nongrandfathered Acid Gas Injection Plants Processing >1 t/d of Sulphur, 2010	. 13 . 14
5	4.2 Year 2000	. 16

1 Introduction

The Energy Resources Conservation Board's (ERCB's) annual summary report on industry performance regarding sulphur recovery and sulphur emissions for conventional sour gas plants is published in accordance with *Interim Directive (ID) 2001-03: Sulphur Recovery Guidelines for the Province of Alberta* and fulfills the ERCB's commitment to report on the sulphur recovery of grandfathered sour gas plants. This report covers both grandfathered sour gas plants (sulphur recovery [SR] and larger acid gas flaring [AGF] sour gas plants) and nongrandfathered sour gas plants (SR and acid gas injection [AGI] sour gas plants), which are listed in Appendices 2.1 through 2.4.

In the last eleven years, a number of plants have been degrandfathered:³ 17 plants have made modifications and 14 plants have been relicensed to meet the requirements for new plants. Additionally, 10 plants have ceased operating. There are 19 grandfathered plants remaining.

Sulphur emissions have decreased substantially from 2000 to 2010 for both grandfathered AGF plants (emissions down 80 per cent) and grandfathered SR plants (emissions down 56 per cent). In the last year, emissions have decreased for grandfathered AGF plants (emissions down 8 per cent) and increased for grandfathered SR plants (emissions up 5 per cent).

While *ID 2001-03* did not change the recovery levels expected for new gas plants, it set clear requirements on when grandfathered plants must meet the same requirements as new plants. The ID incorporated a phased approach for grandfathered plants to meet the sulphur recovery requirements set out in Table 1 of the ID and encouraged operators of SR plants to take early action to improve performance. The ID allowed older plants that were reducing throughput by 7.5 per cent each year (and thus emissions) to continue to operate under their existing approvals until December 31, 2016, at which time grandfathering will end for all plants.

Grandfathered SR plants that perform better than the minimum requirements specified in *ID 2001-03* have the option to file sulphur emission performance credit report forms and may use the credits to meet a portion of the sulphur recovery requirements at a future date (i.e., operate for a longer time or at a higher inlet rate before having to degrandfather the plant). All grandfathered SR plants are taking advantage of the emission credit program, and credits continue to increase every year.

AGF plants have no ability to earn credits and are subject over time to the sulphur recovery requirements for new plants in *ID 2001-03*, Table 1.

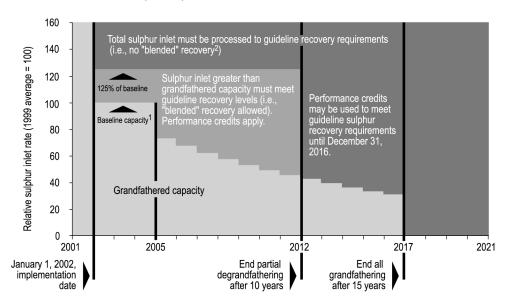
Effective January 1, 2012, SR and AGF plants operating at average calendar quarter-year sulphur inlet rates greater than the maximum grandfathered capacity, as defined in *ID* 2001-03 and illustrated below, must comply with the sulphur recovery requirements listed in Table 1 of *ID* 2001-03 or use earned credits to meet the Table 1 requirements. As of January 1, 2012, grandfathered sour gas plants will no longer be able to earn credits.

Nongrandfathered plants are those with an approved sulphur inlet greater than 1 t/d meeting the requirements for new plants, as listed in *ID 2001-03*. This includes both SR plants and AGI plants.

Grandfathered plants are those that do not meet the sulphur recovery requirements for new plants listed in *ID 2001-03*. This includes some sulphur recovery plants and larger (sulphur inlet greater than 1 tonne per day [t/d]) acid gas flaring plants. All grandfathering will end by December 31, 2016.

Degrandfathered plants are those plants that did not previously meet the requirements of *ID 2001-03* for new plants but now meet the requirements.

Credits earned up to December 31, 2011, may be used to meet the sulphur recovery requirements until December 31, 2016, as long as the plant operates below the 125 per cent baseline capacity. In accordance with the ID, plants must be degrandfathered if they are to operate in excess of 125 per cent of the baseline capacity. All grandfathering ends effective December 31, 2016, as mentioned above.



¹ Baseline capacity is the 1999 annual sulphur inlet in tonnes/day.

Limitations on grandfathered sour gas plant approvals (ID 2001-03, Figure 1)

2 Summary of Performance for Grandfathered Plants, 2000-2010

2.1 Grandfathered Plants That Have Been Degrandfathered

In the last eleven years, 17 plants have made modifications to improve performance or install sulphur recovery equipment to meet the sulphur recovery requirements for new plants. In addition, 14 plants relicensed to meet the sulphur recovery requirements for new plants and 10 grandfathered plants have shut down. Further details on these plants are in Appendix 1.

When plants make modifications to their facilities or licensed operating parameters, they may be required to degrandfather as part of the relicensing process to meet the sulphur recovery requirements for new plants.

Plants degrandfathered in 2010 include

- 1) Kaybob Trilogy Resources Ltd.
- 2) West Whitecourt (Windfall) SemCAMS ULC (shut down)

As of December 2010, there were 11 grandfathered SR plants and 8 grandfathered AGF plants remaining (see Appendix 2).

A detailed list of plants that have been degrandfathered in the last eleven years is in Appendix 3, along with the process used for improving sulphur recovery.

² Blended recovery does not apply to grandfathered acid gas flaring plants.

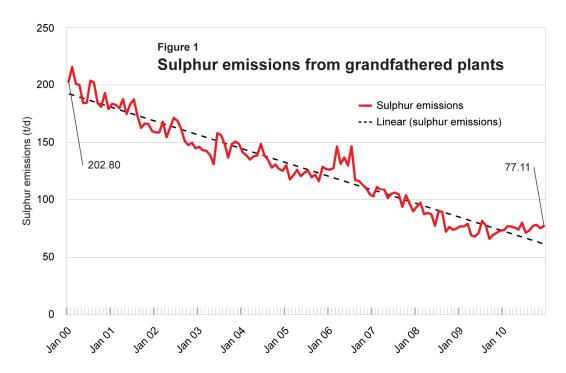
2.2 Sulphur Emissions and Inlets at Grandfathered Plants, 2000-2010

An analysis of the sulphur emissions and sulphur inlet for the plants listed in *ID 2001-03* as grandfathered follows in Sections 2.2.1 and 2.2.2. For the purpose of this analysis, plants that have been degrandfathered since *ID 2001-03* was issued are included with the grandfathered plants.

2.2.1 Sulphur Emissions Reduction

The grandfathered plants substantially reduced sulphur emissions from 2000 to 2010, as shown in Figure 1. In the last few years, decreases in emissions have levelled off.

The 61 per cent drop in emissions from grandfathered plants from the 2000 baseline year to 2010, shown in Figure 1, is due to a decrease of about 80 per cent in emissions from the grandfathered AGF plants and a decrease of about 56 per cent from the grandfathered SR plants.



From 2009 to 2010, there was a small increase in emissions (about 3 per cent) following a 13 per cent decrease in 2009 for grandfathered plants (see Figure 1). This increase was primarily due to increased inlet in 2010 at two plants, Shell Waterton and Shell Jumping Pound, after significant operational downtime in 2009. Operational problems contributed to increased emissions at two plants, SemCAMS Kaybob South 1 & 2 and Keyera Strachan. Decreased inlet and subsequent decreased emissions at Husky Ram River (Strachan) and SemCAMS West Whitecourt (Windfall) (shut down in 2010) offset these increased emissions by about 40 per cent from 2009 to 2010.

The 80 per cent decrease in emissions from grandfathered AGF plants from 2000 to 2010 was accompanied by a 44 per cent decrease in sulphur inlet. The decrease in emissions was due in part to AGI plants installed at Apache Hope Creek (Virginia Hills), ConocoPhillips Vulcan (Long Coulee), Pengrowth Judy Creek (Swan Hills South), Harvest Operations Bellshill Lake, Altagas Holdings Turin (Retlaw), AltaGas Bantry, and Trilogy Resources Kaybob and the installation of sulphur recovery at Suncor Energy

Wilson Creek. From 2000 to 2010, 27 of the 28 grandfathered AGF plants showed emissions reductions.

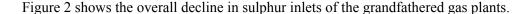
From 2000 to 2010, there was a 56 per cent decrease in emissions from grandfathered sulphur recovery plants, which was accompanied by a 44 per cent decline in sulphur inlet. The decrease in emissions was due in large part to plant modifications and/or improved operations at Husky Ram River (Strachan), SemCAMS Kabob South 3, SemCAMS West Whitecourt (Windfall) (shut down), Shell Burnt Timber, Keyera Brazeau River, Shell Jumping Pound, and Nexen Balzac (Crossfield). Lower emissions due to decreased inlet were noted at Shell Waterton, SemCAMS Kaybob South 1 & 2, and Penn West Wimborne. However, the impact of the decreased inlet was offset to some extent by an overall decrease in sulphur recovery efficiency at these three plants. Of the 28 grandfathered SR plants, 26 reduced emissions from 2000 to 2010, as shown in Appendix 4.1.

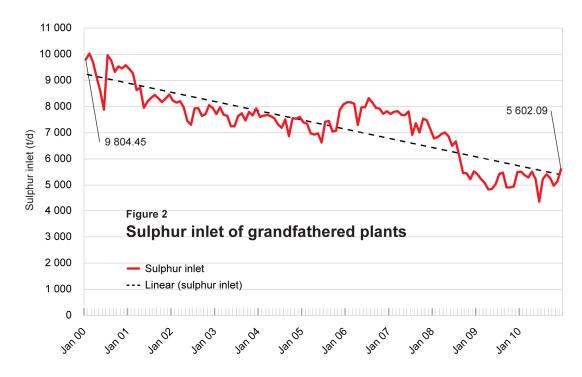
Appendix 4 lists sulphur production and emissions for each of the SR plants for the years 2000 and 2010.

2.2.2 Decline in Sulphur Inlet

Operational improvements and plant modifications have played a significant role in emissions reductions at the grandfathered plants since 2000. As noted above, the overall decrease in emissions has also been due to a 44 per cent decline in the sulphur inlets of these plants from 2000 to 2010, as shown in Figure 2.

As also shown in Figure 2, there was about a 2 per cent increase in the sulphur inlets of the grandfathered plants from 2009 to 2010. This was primarily due to an increase in throughput at two plants, Shell Waterton and Shell Jumping Pound. Inlet decreases at SemCAMS West Whitecourt (Windfall) (shut down in 2010), Husky Ram River (Strachan), and Keyera Strachan offset increases by about 65 per cent.





2.3 Sulphur Emission Performance Credits

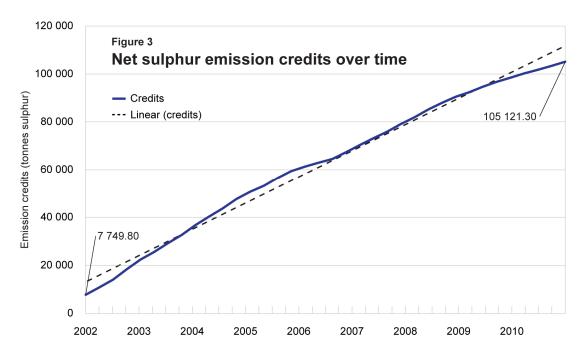
Sulphur emission performance credits (emission credits) can be earned until December 31, 2011, by grandfathered sour gas plants with sulphur recovery that achieve recovery efficiencies higher than their required blended sulphur recovery efficiency. Each emission credit may be applied as the equivalent of 1 t of sulphur not emitted. Credits may not be transferred between facilities and do not apply to AGF plants.

Emission credits can help an operator

- operate at higher sulphur inlets,
- meet the required blended sulphur recovery efficiency, and
- defer upgrading for a longer period of time.

Each emission credit, representing 1 t of sulphur emissions that would have been emitted if the plant exactly met its minimum requirement, must be earned before it can be used.

All plants that are able to file credit reports are doing so, and emission credits are still increasing. As of the end of the fourth quarter of 2010, about 105 000 t of sulphur emission credits had been earned (see Figure 3 and Appendix 5). The total sulphur emissions from grandfathered SR plants in 2010 was 24 500 t. Emission credits as of December 2010 equate to about 51 months of emissions from the grandfathered SR plants.



Appendix 5 lists quarterly credits earned and cumulative credits for each of the grandfathered SR plants in 2010.

3 Summary of Performance for Nongrandfathered Plants, 2000-2010

The ERCB also examined the sulphur emissions and sulphur inlet of each sour gas plant that had a sulphur inlet greater than 1 t/d and that met the requirements for new plants when *ID* 2001-03 was issued.

The drop in sulphur emissions from these nongrandfathered plants was about 53 per cent between 2000 and 2010. The reduction in sulphur inlet was about 53 per cent over the same period. Details on these reductions on an individual plant basis for plants with sulphur recovery are given in Appendix 4. From 2009 to 2010, emissions dropped about 12 per cent, while sulphur inlet dropped about 21 per cent.

4 Summary of Overall Performance for Grandfathered and Nongrandfathered Plants, 2000-2010

Examining the sulphur inlet and sulphur emissions of both the grandfathered AGF and sulphur recovery plants and nongrandfathered AGI and sulphur recovery plants reveals a 59 per cent drop in emissions from 2000 to 2010, together with a reduction in sulphur inlet of 49 per cent. From 2009 to 2010, emissions dropped about 1 per cent and sulphur inlet dropped about 10 per cent.

Appendix 1 Grandfathered Plants That Have Been Degrandfathered, 2000-2010

In the last eleven years, 17 plants have made modifications to improve performance or install sulphur recovery equipment to meet the sulphur recovery requirements for new plants in *ID* 2001-03. In addition, 14 plants have been relicensed to meet the sulphur recovery requirements for new plants and 10 grandfathered plants have shut down.

The 17 plants listed below underwent significant physical modifications to achieve higher sulphur recoveries.

Plants making modifications to meet the requirements for new plants

Plant name	Operator
Brazeau River	Keyera
2. Garrington (Olds)	Esprit
3. Homeglen (Rimbey)	Keyera
4. Bantry	AltaGas
5. Vulcan (Long Coulee)	ConocoPhillips
6. Wilson Creek	Petro-Canada
7. Rainbow	Husky
8. Edson	Talisman
9. Retlaw (Turin)	Taylor Management
10. Virginia Hills	Apache
11. Bellshill	Harvest Operations
12. Simonette	Suncor
13. Swan Hills South (Judy Creek)	Pengrowth
14. Kaybob South 3	SemCAMS
15. South Rosevear	Suncor
16. Nordegg (Brazeau River)	Keyera
17. Kaybob	Trilogy (2010)

Of the 14 plants listed below, 4 were relicensed to a higher sulphur recovery efficiency with existing equipment and/or minor modifications and 10 were relicensed to a lower throughput without modifications.

Plants relicensing to meet the requirements for new plants

Plant name	Operator
1. Okotoks (Mazeppa)	MPP
Crossfield East	Primewest
Sylvan Lake	NAL Resources
4. Sturgeon Lake	Kereco
Carson Creek	Pengrowth
6. Holmberg (Strome)	CNRL
7. Wilson Creek	Imperial
8. Strachan	Keyera
9. Big Bend	CNRL
10. Enchant	Taylor Management
11. Gold Creek	CNRL
12. Spirit River	Bonavista
13. Boundary Lake South	Talisman
14. Waterton	Shell

Grandfathered plants that have ceased operating

Plant name	Operator
North Rosevear	Suncor
2. Bittern Lake	CNRL
North Caroline	BP Canada
4. South Caroline	BP Canada
Harmattan - Elkton	Bonavista
6. Leduc - Woodbend	Imperial
West Drumheller	Penn West
8. Carstairs	Bonavista
9. Zama 1	Apache
10. West Whitecourt (Windfall)	SemCAMS (2010)

A detailed list of plants that have been degrandfathered in the last ten years is in Appendix 3, along with the process used for improving the sulphur recovery.

As of December 2010, there are 11 grandfathered SR plants and 8 grandfathered AGF plants remaining (see Appendices 2.1 and 2.2).

Appendix 2.1. Grandfathered Sulphur Recovery Gas Plants, 2010

Appendix 2.1. Grandiathered Sdiphur Recovery Gas Flants, 2010			Guideline			
		Current Approved			Baseline	
		Sulphur Recovery	_	Approved		
		•	Sulphur Inlet			Change in Status
	Code	-	(%)			(from <i>ID</i> 2001-03)
1 Balzac (Crossfield) - Nexen Inc.	1050	98.0	98.5	1,730.50	414.6	
2 Brazeau River - Keyera Energy Ltd.	1108	98.4	98.4	466.00	67.3	Degrandfathered in 2003; became AGI
3 Burnt Timber (Undefined) - Shell Canada Limited	1131	96.5	98.4	560.00	412.4	
4 Caroline North (Caroline) - BP Canada Energy Company	1374	69.7	69.7	5.00	5.0	Plant shut down in 2003
5 Caroline South (Caroline) - BP Canada Energy Company	1104	85.0	89.7	9.83	6.8	Plant shut down in 2003
6 Carstairs - Bonavista Energy Corporation	1020	90.0	98.2	72.70*	9.5	Plant shut down in 2008
7 Edson - Talisman Energy Inc.	1084	98.4	98.4	350.00	220.9	Degrandfathered in 2003; upgraded SR
8 Gold Creek - Canadian Natural Resources Limited	1129	95.9	95.9	49.90	64.1	Degrandfathered in 2007
9 Jumping Pound - Shell Canada Limited	1037	96.2	98.4	619.00	472.1	
10 Kaybob South 1 & 2 (Kaybob South) - SemCAMS ULC	1107	98.4	98.5	1,107.70	540.6	
11 Kaybob South 3 (Kaybob South) - SemCAMS ULC	1144	98.5	98.5	1,999.00	1,009.6	Degrandfathered in 2006; upgraded SR
12 Lone Pine Creek - Exxonmobil Canada Ltd. and Exxonmobil Resources Ltd.	1139	98.0	98.3	165.40	129.5	
13 Mazeppa (Okotoks) - MPP Ltd.	1530	98.4	98.4	586.60	263.4	Degrandfathered in 2002
14 Minnehik-Buck Lake - Keyera Energy Ltd.	1047	95.6	95.9	49.17	22.0	
15 Nordegg (Brazeau River) - Keyera Energy Ltd.	1121	95.9	95.9	49.80	38.2	Degrandfathered in 2009; acid gas now going to 1133
16 Ram River (Strachan) - Husky Oil Operations Limited	1141	98.1	99.5	4,660.50*	2,301.8	
17 Redwater - ARC Resources Ltd.	1028	Fluctuating	95.9	12.20*	3.1	
18 Rosevear - Bonavista Energy Corporation	1206					Plant shut down; consolidation with 1268
19 Rosevear South (Rosevear) - Bonavista Energy Corporation	1268	98.3	98.3	100.70	76.0	Degrandfathered in 2007; became AGI
20 Simonette - Keyera Energy Ltd.	1113	98.3	98.3	120.00	92.3	Degrandfathered in 2005; upgraded SR
21 Strachan - Keyera Energy Ltd.	1133	98.4	98.4	971.10	264.9	Degrandfathered in 2005
22 Sturgeon Lake (Sturgeon Lake South) - Barrick Energy Inc.	1112	95.9	95.9	49.81	40.6	Degrandfathered in 2005
23 Teepee - Canadian Natural Resources Limited	1296	92.0	95.9	25.00	17.5	
24 Waterton - Shell Canada Limited	1056	98.7	98.5	1,450.00	2,099.6	Degrandfathered in 2009; upgraded SR
25 West Whitecourt (Windfall) - SemCAMS ULC	1034	98.3	98.5	1,356.00	777.6	Plant shut down in 2010
26 Wildcat Hills (Jumping Pound) - Direct Energy Marketing Limited	1054	97.5	98.3	287.50	181.3	
27 Wimborne - Penn West Petroleum Ltd.	1081	95.5	98.3	235.00	182.1	
28 Zama 1 (Zama) - Apache Canada Ltd.	1219		98.2	80.30	38.6	Plant shut down in 2009

^{*} Annual average sulphur inlet.

Appendix 2.2. Grandfathered Acid Gas Flaring Plants, 2010

	X 2.2. Grandiathered Acid Gas Flaring Flants, 2010		Guideline				
			Recovery for			Baseline	
			Approved	2010	Approved	Capacity	
		Plant	Sulphur Inlet	S Emissions	S Inlet	1999 S Inlet	Change in Status
		Code	(%)	(t/d)	(t/d)	(t/d)	(from <i>ID 2001-03</i>)
1 Bantry	- Altagas Ltd.	1114	89.7	0.02	9.60	1.0	Degrandfathered in 2002; became AGI in 2009
2 Bellshill	I Lake - Harvest Operations Corp.	1280	89.7	0.01	5.77	3.8	Degrandfathered in 2005; became AGI
3 Big Ber	nd - Canadian Natural Resources Limited	1293	0	0.03	0.67	1.0	Degrandfathered in 2006
4 Bigoray	y - Penn West Petroleum Ltd.	1138	0	0.71	1.70	1.8	
5 Bittern	Lake - Canadian Natural Resources Limited	1124	69.7		2.48	1.0	Plant shut down in 2000
6 Bounda	ary Lake South - Canadian Natural Resources Limited	1024	0	0.34	0.99	1.0	Degrandfathered in 2008
7 Carson	Creek - Pengrowth Energy Corporation	1062	0	0.32	0.83	1.0	Degrandfathered in 2004
8 Enchan	nt - Altagas Holdings Inc.	1039	0	0.25	0.99	1.0	Degrandfathered in 2006
9 Forestb	ourg - Signalta Resources Limited	1365	69.7	0.61	4.50	4.0	
10 Gallowa	ay (Ansell) - Canadian Natural Resources Limited	1417	69.7	0.21	1.40	1.3	
11 Greenc	court - Canadian Natural Resources Limited	1127	69.7	0.68	1.00	1.3	
12 Harmat	ttan-Elkton ¹ - Bonavista Energy Corporation	1083	0		0.53	1.0	Plant shut down; operating as compressor
13 Hope C	Creek (Virginia Hills) - Apache Canada Ltd.	1135	95.9	0.06	16.00	5.2	Degrandfathered in 2004; became AGI
14 Judy Cı	reek (Swan Hills South) - Pengrowth Energy Corporation	1069	69.7	0.02	3.75	2.7	Degrandfathered in 2006; became AGI
15 Kaybob	o - Trilogy Resources Ltd.	1058	95.9	0.86	49.90	1.0	Degrandfathered in 2010; became AGI
16 Leduc-\	Woodbend - Imperial Oil Resources Limited	1023	69.7		1.01	1.0	Plant shut down in 2006
17 Neptun	e (Boundary Lake South) - Penn West Petroleum Ltd.	1202	69.7	0.79	1.63	1.1	
18 Sedgev	wick (Killam) - Altagas Ltd.	1510	69.7	0.73	1.99	2.2	
19 Spirit R	tiver - Bonavista Energy Corporation	1560	0	0.53	0.99	1.0	Degrandfathered in 2007
20 Strome	Holmberg (Holmberg) - Canadian Natural Resources Limited	1179	0	0.00	0.61	1.6	Degrandfathered in 2005
21 Sylvan	Lake - NAL Resources Limited	1070	0	0.19	0.75	1.0	Degrandfathered in 2002
22 Travers	s (Little Bow) - Bonavista Energy Corporation	1150	69.7	0.32	1.50	1.2	
23 Turin (F	Retlaw) - Altagas Holdings Inc.	1191	69.7	0.03	4.64	1.7	Degrandfathered in 2004; became AGI
24 Vulcan	(Long Coulee) - Conocophillips Canada Resources Corp.	1100	69.7	0.05	4.90	2.7	Degrandfathered in 2002; became AGI
25 West D	Orumheller - Sirius Energy Inc.	1109	69.7		2.99	1.1	Plant shut down in 2007
26 Whiteco	ourt - TAQA North Ltd.	1115	89.7	1.41	7.50	3.5	
27 Wilson	Creek - Imperial Oil Resources Limited	1399	0	0.00	0.95	1.0	Degrandfathered in 2005
28 Wilson	Creek - Suncor Energy Inc.	1096	85.0	0.10	4.70	2.3	Degrandfathered in 2001; became SR

¹ Now operating as a compressor.

Appendix 2.3. Nongrandfathered Sulphur Recovery Plants, 2010

- 4	pendix 2.5. Nongrandiamered odipilar Recovery Flant		Current Approved	
				Ammunund
			Sulphur Recovery	Approved
		Plant	Efficiency	S Inlet
		Code	(%)	(t/d)
1	Brazeau River - Blaze Energy Ltd.	1482	98.4	500.00
2	Carbondale (Morinville) - ATCO Midstream Ltd.	1638	69.7	1.15*
3	Caroline - Shell Canada Limited	1662	99.5	5,445.00
4	Coleman (Undefined) - Devon Canada Corporation	1051	98.6	800.00
5	Crossfield East - TAQA North Ltd.	1079	98.4	863.82
6	Hanlan-Robb (Basing) - Suncor Energy Inc.	1360	98.5	1,270.00
7	Harmattan-Elkton - Taylor Processing Inc.	1060	95.9	49.99
8	Hays - Canadian Natural Resources Limited	1585	90.0	9.90
9	Homeglen-Rimbey - Keyera Energy Ltd.	1004	98.3	150.00
10	Hythe Brainard (Sinclair) - Encana Corporation	1147	98.3	127.80
11	Nevis - Keyera Energy Ltd.	1002	95.9	50.00
12	Olds (Garrington) - Pengrowth Energy Corporation	1021	98.4	404.90
13	Progress - Canadian Natural Resources Limited	1506	96.5	49.50
14	Progress - Suncor Energy Inc.	1629	69.7	2.51
15	Quirk Creek - Imperial Oil Resources Limited	1134	98.3	306.40*
16	Rainbow - Altagas Ltd.	1658	95.9	23.18
17	Rainbow [†] - Husky Oil Operations Limited	1105	98.3	213.49
18	Sexsmith (La Glace) - Encana Corporation	1892	98.4	483.10
19	Swalwell [‡] - TAQA North Ltd.	1654	69.7	4.60
20	West Pembina (Brazeau River) - Keyera Energy Ltd.	1458	98.4	520.00

^{*} Annual average sulphur inlet.

† Started as an AGI facility in January 2002.

[‡] Started as an AGI facility in January 2005.

Appendix 2.4. Nongrandfathered Acid Gas Injection Plants Processing >1 t/d of Sulphur, 2010

Appendix 2.4. Nongrandrathered Acid Gas Injection Flants Flocessing >1 tu		Sulphur Recovery Equivalent	Approved	2010	2010 Sulphur
	Plant	Required	S Inlet	S Emissions	Injected
Nongrandfathered acid gas injection plants	Code	(%)	(t/d)	(t/d)	(t/d)
1 Acheson - Penn West Petroleum Ltd.	1628	98.2	90.20	0.02	1.40
2 Bigoray - Keyera Energy Ltd.	1357	98.2	64.00	0.03	15.89
3 Bistcho Lake (Bistcho) - Paramount Resources Ltd.	1975	95.9	25.00	0.15	6.63
4 Calmar (Leduc-Woodbend) - MEC Operating Company ULC	1676	95.9	15.50	0.04	3.16
5 Clear Hills (Boundary Lake South) - Canadian Natural Resources Limited	1880	95.9	38.04	0.03	5.60
6 Dunvegan - Devon Canada Corporation	1169	89.7	9.90	0.01	0.49
7 Fourth Creek (Mulligan) - Spectra Energy Midstream Corporation	1895	95.9	12.60	0.09	6.64
8 Golden Spike - ATCO Midstream Ltd.	1547	95.9	26.46	0.00	1.75
9 Gordondale - Spectra Energy Midstream Corporation	1668	98.2	54.31	0.01	22.90
10 Hansman Lake (Provost) - Husky Oil Operations Limited	1698	89.7	6.90	0.00	3.51
11 Hastings Coulee (Galahad) - Husky Oil Operations Limited	1690	89.7	10.90	0.00	1.56
12 Holmberg (Kelsey) - Sword Energy Inc.	1244	69.7	3.07	0.00	0.00
13 Marlowe - Bearspaw Petroleum Ltd.	1765	95.9	20.90	0.00	0.00
14 Mitsue [†] - Penn West Petroleum Ltd.	1123	69.7	4.60	0.00	0.22
15 Normandville - Devon Canada Corporation	1990	69.7	1.90	0.00	0.07
16 O'Chiese (Pembina) - Conocophillips Canada Operations Ltd.	1970	95.9	14.53	0.01	0.70
17 Paddle River - Keyera Energy Ltd.	1089	69.7	1.50	0.00	0.34
18 Pembina - Imperial Oil Resources Limited	1625	89.7	7.23	0.00	3.15
19 Pembina - Keyera Energy Ltd.	1402	95.9	29.70*	0.04	1.65
20 Pouce Coupe - Spectra Energy Midstream Corporation	1746	95.9	26.18	0.03	4.10
21 Puskwaskau - Devon Canada Corporation	1964	89.7	5.15	0.00	0.08
22 Rainbow - Exxonmobil Canada Ltd. and Exxonmobil Resources Ltd.	1155	95.9	20.10*	0.00	0.65
23 Rycroft - Birchcliff Energy Ltd.	1793	95.9	21.00	0.02	3.09
24 Steen River (Dizzy) - Steen River Oil & Gas Ltd.	1738	95.9	34.40	0.02	0.90
25 Thompson Lake (Provost) - Husky Oil Operations Limited	1695	95.9	12.00	0.03	4.12
26 Wayne-Rosedale - Encana Corporation	1888	89.7	5.90*	0.01	0.84
27 Wembley - Conocophillips Canada Resources Corp.	1520	98.3	124.00	0.08	66.08
28 West Culp (Eaglesham North) - Devon Canada Corporation	1775	95.9	17.20	0.00	0.35
29 Wizard Lake (Watelet) - ATCO Midstream Ltd.	1672	69.7	3.30	0.00	0.04
30 Zama 2 & 3 (Zama) - Apache Canada Ltd. (1878 & 1978 amalgamated)	1878	98.3	247.00	0.04	19.64
31 Pouce Coupe - Birchcliff Energy Ltd. (2010 start-up)	106663	95.9	34.59	0.04	1.04
32 Pouce Coupe - Altagas Ltd. (2010 start-up)	1634	95.9	17.25	0.10	0.12

^{*} Annual average sulphur inlet.

Grandfathered and nongrandfathered sulphur recovery or acid gas flaring plants that are now acid gas injection facilities

_		1				
33	Bantry - Altagas Ltd.	1114	89.7	9.60	0.02	1.23
34	Bellshill Lake - Harvest Operations Corp.	1280	89.7	5.77	0.01	2.88
35	Brazeau River - Keyera Energy Ltd.	1108	98.4	466.00	0.45	123.21
36	Hope Creek (Virginia Hills) - Apache Canada Ltd.	1135	95.9	16.00	0.06	4.56
37	Judy Creek (Swan Hills South) - Pengrowth Energy Corporation	1069	69.7	3.75	0.02	1.85
38	Kaybob - Trilogy Resources Ltd.	1058	95.9	49.90	0.86	0.77
39	Rainbow - Husky Oil Operations Limited	1105	98.3	213.49	0.68	116.42
40	Rosevear South (Rosevear) - Bonavista Energy Corporation	1268	98.3	100.70	0.12	36.56
41	Swalwell - TAQA North Ltd.	1654	69.7	4.60	0.00	0.00
42	Turin (Retlaw) - Altagas Holdings Inc.	1191	69.7	4.64	0.03	1.58
43	Vulcan (Long Coulee) - Conocophillips Canada Resources Corp.	1100	69.7	4.90	0.05	1.01

[†] Previously a nongrandfathered acid gas flaring plant that had emissions of less than 1 t/d and is now an AGI facility.

Appendix 3. Plants That Have Been Degrandfathered

Pla	nts that have made modifications	Plant Code	Plant Name	1.1.	Modification Process
1	Plant Mods	1108	Brazeau R Keyera	400.00	(AGI)
2	Plant Mods	1021	Garrington (Olds) - Pengrowth	404.90	(SuperClaus)
3	Plant Mods	1004	Homeglen Rimbey - Keyera	150.00	(SuperClaus)
4	Plant Mods	1114	Bantry - AltaGas	9.60	(AGI)
5	Plant Mods	1100	Vulcan - ConocoPhillips	4.90	(AGI)
6	Plant Mods	1096	Wilson Creek - Petro-Canada	4.70	(Claus)
7	Plant Mods	1105	Rainbow - Husky	213.50	(AGI)
8	Plant Mods	1084	Edson - Talisman	350.00	(SuperClaus)
9	Plant Mods	1191	Retlaw (Turin) - Taylor Management	4.64	(AGI)
10	Plant Mods	1135	Virginia Hills (Hope Creek) - Apache	16.00	(AGI)
11	Plant Mods	1280	Bellshill Lake - Harvest Operations	5.77	(AGI)
12	Plant Mods	1113	Simonette - Suncor	120.00	(SuperClaus)
13	Plant Mods	1069	Swan Hills South (Judy Creek) - Pengrowth	3.75	(AGI)
14	Plant Mods	1144	Kaybob S. 3 - SemCAMS	1,999.00	(SuperClaus)
15	Plant Mods	1268	Rosevear (South) - Suncor	100.70	(AGI)
16	Plant Mods	1121	Nordegg (Brazeau River) - Keyera	49.80	Deliver acid gas to 1133
17	Plant Mods	1058	Kaybob - Trilogy	49.90	(AGI)

Plants that have been relicensed to higher sulphur recovery efficiency or lower sulphur inlets

1	Relicensed	1530	Okotoks (Mazeppa) - MPP	586.60
2	Relicensed	1079	Crossfield E Primewest	863.82
3	Relicensed	1070	Sylvan Lake - NAL Resources	0.75
4	Relicensed	1112	Sturgeon Lake - Cadence	49.81
5	Relicensed	1062	Carson Creek - Pengrowth	0.83
6	Relicensed	1179	Holmberg (Strome Holmberg) - CNRL	0.61
7	Relicensed	1399	Wilson Creek - Imperial	0.95
8	Relicensed	1133	Strachan - Keyera	971.10
9	Relicensed	1293	Big Bend - CNRL	0.67
10	Relicensed	1039	Enchant - Taylor Management	0.99
11	Relicensed	1129	Gold Creek - CNRL	49.90
12	Relicensed	1560	Spirit River - Bonavista	0.99
13	Relicensed	1024	Boundary Lake - Talisman	0.99
14	Relicensed	1056	Waterton - Shell	1450.00

Appendix 4.1. Gas Plants with Sulphur Recovery, Year 2010 Minus Year 2000

		t 4.1. Gas Plants with Sulphur Recovery, Year 2010 Minus Year 2000	Change in production and emiss	ions year 2010 minus year 2000
	Plant		2010 – 2000	2010 – 2000
	•	Field-Licensee	S Production (t/y)	S Emissions (t/y)
<u>Gr</u>		ered plants (in 2001)	(
		Ram River (Strachan) - Husky Oil Operations Limited	(524,219.6)	(6,091.0)
2		Kaybob South 3 (Kaybob South) - SemCAMS ULC	(167,359.8)	(4,711.7)
4		West Whitecourt (Windfall) - SemCAMS ULC	(284,017.0)	(4,534.8)
		Burnt Timber (Undefined) - Shell Canada Limited Waterton - Shell Canada Limited	(12,890.6)	(2,089.0) (2,028.1)
6		Brazeau River - Keyera Energy Ltd.	(305,357.8)	(2,028.1)
7		Jumping Pound - Shell Canada Limited	46,330.2	(1,579.5)
8		Balzac (Crossfield) - Nexen Inc.	(56,429.3)	(1,290.7)
9		Kaybob South 1 & 2 (Kaybob South) - SemCAMS ULC	(163,530.3)	(1,192.2)
10		Wimborne - Penn West Petroleum Ltd.	(33,125.2)	(1,039.6)
11	1084	Edson - Talisman Energy Inc.	(4,114.9)	(791.7)
12	1121	Nordegg (Brazeau River) - Keyera Energy Ltd.	(12,842.1)	(702.3)
13	1219	Zama 1 (Zama) - Apache Canada Ltd.	(14,405.1)	(583.9)
14	1054	Wildcat Hills (Jumping Pound) - Direct Energy Marketing Limited	(24,811.4)	(513.7)
15	1113	Simonette - Keyera Energy Ltd.	(11,558.8)	(506.5)
16	1206	Rosevear - Bonavista Energy Corporation	(12,290.7)	(499.6)
17	1268	Rosevear South (Rosevear) - Bonavista Energy Corporation	(18,426.7)	(414.9)
18	1112	Sturgeon Lake (Sturgeon Lake South) - Barrick Energy Inc.	(9,122.4)	(378.0)
19	1104	Caroline South (Caroline) - BP Canada Energy Company	(2,186.0)	(349.5)
20		Carstairs - Bonavista Energy Corporation	(3,370.0)	(324.6)
21		Mazeppa (Okotoks) - MPP Ltd.	(21,482.2)	(303.3)
22		Gold Creek - Canadian Natural Resources Limited	(13,288.6)	(252.2)
23		 	(15,408.4)	(240.9)
24		Minnehik-Buck Lake - Keyera Energy Ltd.	(3,883.9)	(162.7)
25		Teepee - Canadian Natural Resources Limited	(491.1)	(116.5)
26		Caroline North (Caroline) - BP Canada Energy Company	(903.1)	(86.8)
27		Redwater - ARC Resources Ltd. Strachan - Keyera Energy Ltd.	(347.7) 87,452.0	27.5 1,021.1
20	1133	Totals	(1,617,239.0)	(31,723.0)
_	1	Totals	(1,017,233.0)	(31,723.0)
Gr	andfath	ered plants that were previously acid gas flaring and are now sulphur recovery	,	
1	1096	Wilson Creek - Suncor Energy Inc.	354.2	(998.2)
		Totals	354.2	(998.2)
No	ngrand	fathered plants (plants meeting the requirements for new plants in 2001)		
_1		Crossfield East - TAQA North Ltd.	(96,602.6)	(2,183.2)
2		Hanlan-Robb (Basing) - Suncor Energy Inc.	(136,203.3)	(2,178.5)
3		Olds (Garrington) - Pengrowth Energy Corporation	(24,168.4)	(1,185.8)
4		Caroline - Shell Canada Limited	(1,159,771.0)	(1,074.7)
5		Homeglen-Rimbey - Keyera Energy Ltd.	(7,283.2)	(917.0)
6		Rainbow - Husky Oil Operations Limited	(22,351.5)	(873.5)
7		West Pembina (Brazeau River) - Keyera Energy Ltd.	(44,573.9)	(488.3)
8		Coleman (Undefined) - Devon Canada Corporation	(45,964.6) (42,350.7)	(396.8)
_	1000		(42.350.7)]	(391.3)
10		Sexsmith (La Glace) - Encana Corporation		
10	1002	Nevis - Keyera Energy Ltd.	(26,017.4)	(300.3)
10 11	1002 1482	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd.	(26,017.4) (28,673.5)	(300.3) (273.6)
10 11 12	1002 1482 1654	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd.	(26,017.4) (28,673.5) (533.4)	(300.3) (273.6) (138.9)
10 11 12 13	1002 1482 1654 1045	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited	(26,017.4) (28,673.5) (533.4) (3,062.0)	(300.3) (273.6) (138.9) (125.7)
10 11 12	1002 1482 1654 1045 1147	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation	(26,017.4) (28,673.5) (533.4)	(300.3) (273.6) (138.9) (125.7) (85.7)
10 11 12 13	1002 1482 1654 1045 1147 1585	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8)	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6)
10 11 12 13 14 15	1002 1482 1654 1045 1147 1585 1506	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9)	(300.3) (273.6) (138.9) (125.7) (85.7)
10 11 12 13 14 15	1002 1482 1654 1045 1147 1585 1506 1658	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited Progress - Canadian Natural Resources Limited Rainbow - Altagas Ltd.	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9) 2,374.9	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6) (54.2)
10 11 12 13 14 15 16	1002 1482 1654 1045 1147 1585 1506 1658 1134	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited Progress - Canadian Natural Resources Limited Rainbow - Altagas Ltd.	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9) 2,374.9 1,371.2	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6) (54.2) (43.4)
10 11 12 13 14 15 16 17 18	1002 1482 1654 1045 1147 1585 1506 1658 1134 1060	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited Progress - Canadian Natural Resources Limited Rainbow - Altagas Ltd. Quirk Creek - Imperial Oil Resources Limited	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9) 2,374.9 1,371.2 (29,307.1)	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6) (54.2) (43.4) (37.8)
10 11 12 13 14 15 16 17 18	1002 1482 1654 1045 1147 1585 1506 1658 1134 1060 1638	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited Progress - Canadian Natural Resources Limited Rainbow - Altagas Ltd. Quirk Creek - Imperial Oil Resources Limited Harmattan-Elkton - Taylor Processing Inc.	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9) 2,374.9 1,371.2 (29,307.1) (5,634.4)	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6) (54.2) (43.4) (37.8)
10 11 12 13 14 15 16 17 18 19 20	1002 1482 1654 1045 1147 1585 1506 1658 1134 1060 1638	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited Progress - Canadian Natural Resources Limited Rainbow - Altagas Ltd. Quirk Creek - Imperial Oil Resources Limited Harmattan-Elkton - Taylor Processing Inc. Carbondale (Morinville) - ATCO Midstream Ltd.	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9) 2,374.9 1,371.2 (29,307.1) (5,634.4) (341.5)	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6) (54.2) (43.4) (37.8) (13.1)
10 11 12 13 14 15 16 17 18 19 20	1002 1482 1654 1045 1147 1585 1506 1658 1134 1060 1638	Nevis - Keyera Energy Ltd. Brazeau River - Blaze Energy Ltd. Swalwell - TAQA North Ltd. Bonnie Glen - Imperial Oil Resources Limited Hythe Brainard (Sinclair) - Encana Corporation Hays - Canadian Natural Resources Limited Progress - Canadian Natural Resources Limited Rainbow - Altagas Ltd. Quirk Creek - Imperial Oil Resources Limited Harmattan-Elkton - Taylor Processing Inc. Carbondale (Morinville) - ATCO Midstream Ltd. Progress - Suncor Energy Inc.	(26,017.4) (28,673.5) (533.4) (3,062.0) (13,569.8) (590.9) 2,374.9 1,371.2 (29,307.1) (5,634.4) (341.5) 20.0	(300.3) (273.6) (138.9) (125.7) (85.7) (73.6) (54.2) (43.4) (37.8) (13.1) (0.2)

Ар	endix •	4.2. Gas Plants with Sulphur Recovery, Year 2000	T	T	1	1	, · · · · · · · · · · · · · · · · · · ·		
					Actual	Current			
	D.		Total	Total Annual	Sulphur	Approved Sulphur	Total Annual		
	Plant		Inlet	Emissions	Recovery	Recovery	Production		
_		Field-Licensee	(t/y)	(t/y)	Efficiency (%)	Efficiency (%)	(t/y)		
Grandfathered plants (in 2001)									
2		Ram River (Strachan) - Husky Oil Operations Limited Kaybob South 3 (Kaybob South) - SemCAMS ULC	791,052.9 360,565.8	7,877.7 6,646.1	99.0 98.2	98.1 98.1	781,009.3 369,708.4		
3		West Whitecourt (Windfall) - SemCAMS ULC	286,311.3	4,616.6	98.4	98.3	292,237.0		
4		Burnt Timber (Undefined) - Shell Canada Limited	156,959.7	4,844.0	96.9	96.5	152,115.5		
5	1056	Waterton - Shell Canada Limited	671,377.4	6,233.1	99.1	98.7	679,224.2		
6	1108	Brazeau River - Keyera Energy Ltd.	36,697.0	2,152.6	94.2	92.1	35,158.5		
7	1037	Jumping Pound - Shell Canada Limited	161,744.1	5,509.7	96.6	96.2	158,522.1		
8	1050	Balzac (Crossfield) - Nexen Inc.	144,323.2	2,408.8	98.3	98.0	141,245.3		
9	1107	Kaybob South 1 & 2 (Kaybob South) - SemCAMS ULC	234,341.8	2,756.9	98.9	98.4	250,134.3		
10	1081	Wimborne - Penn West Petroleum Ltd.	57,618.0	1,833.9	96.7	95.5	54,008.0		
11	1084	Edson - Talisman Energy Inc.	73,009.3	1,421.2	98.1	97.9	73,337.4		
12	1121	Nordegg (Brazeau River) - Keyera Energy Ltd.	12,991.3	727.9	94.6	93.5	12,842.1		
13	1219	Zama 1 (Zama) - Apache Canada Ltd.	15,117.5	583.9	96.1	92.0	14,405.1		
14	1054	Wildcat Hills (Jumping Pound) - Direct Energy Marketing Limited	71,413.7	1,220.0	98.2	97.5	66,931.2		
15	1113	Simonette - Keyera Energy Ltd.	32,358.2	793.8	97.5	96.5	31,239.2		
16	1206	Rosevear - Bonavista Energy Corporation	10,771.6	499.6	96.1	94.6	12,290.7		
17		Rosevear South (Rosevear) - Bonavista Energy Corporation	16,104.4	457.5	97.6	95.6	18,426.7		
18	1112	Sturgeon Lake (Sturgeon Lake South) - Barrick Energy Inc.	18,698.9	729.2	96.2	94.0	18,456.1		
19	1104	Caroline South (Caroline) - BP Canada Energy Company	2,483.7	349.5	86.2	85.0	2,186.0		
20	1020	Carstairs - Bonavista Energy Corporation	3,815.5	324.6	91.2	90.0	3,370.0		
21	1530 1129	Mazeppa (Okotoks) - MPP Ltd. Gold Creek - Canadian Natural Resources Limited	95,120.2	1,260.7 514.9	98.7 97.6	98.3 97.0	95,760.9		
22	1139	Resources Ltd.	20,071.4 38,390.2	599.7	98.4	97.0	20,883.0 37,232.3		
24		Minnehik-Buck Lake - Keyera Energy Ltd.	7,018.8	270.4	96.1	95.6	6,748.4		
25	1296	Teepee - Canadian Natural Resources Limited	5,424.7	372.2	93.2	92.0	5,070.9		
26	1374	Caroline North (Caroline) - BP Canada Energy Company	1,039.2	86.8	91.2	89.7	903.1		
27	1028	Redwater - ARC Resources Ltd.	1,184.9	88.3	92.7	Fluctuating	1,118.3		
28	1133	Strachan - Keyera Energy Ltd.	97,769.5	1,169.6	98.8	98.1	97,129.6		
		Totals	3,423,774.2	56,349.3	98.4		3,431,693.7		
Gra	ındfath	ered plants that were previously acid gas flaring and are now sulp	hur recovery						
1	1096	Wilson Creek - Suncor Energy Inc.	908.0	1,036.4	0.0				
		Totals	908.0	1,036.4	0.0				
No		athered plants (plants meeting the requirements for new plants in		1	T	1			
1		Crossfield East - TAQA North Ltd.	170,668.1	3,028.6	98.2	98.0	169,921.2		
2		Hanlan-Robb (Basing) - Suncor Energy Inc.	299,824.2	3,434.8	98.8	98.5	288,911.9		
3		Olds (Garrington) - Pengrowth Energy Corporation	103,220.0	2,152.2	97.9	97.1	101,783.0		
5	1662	Caroline - Shell Canada Limited	1,833,270.9	2,458.5	99.9 94.8	99.8	1,844,827.3		
6	1004 1105	Homeglen-Rimbey - Keyera Energy Ltd. Rainbow - Husky Oil Operations Limited	19,957.4 25,910.0	1,003.0 1,123.5	95.2	92.0 95.0	18,208.7 22,351.5		
7	1458	West Pembina (Brazeau River) - Keyera Energy Ltd.	107,983.1	1,624.1	98.6	98.4	112,615.2		
8	1051	Coleman (Undefined) - Devon Canada Corporation	137,197.0	1,369.9	99.0	98.6	136,352.7		
9	1892	Sexsmith (La Glace) - Encana Corporation	125,906.9	1,292.2	99.0	98.4	126,382.7		
10	1002	Nevis - Keyera Energy Ltd.	37,590.7	467.5	98.8	98.4	37,091.8		
11	1482	Brazeau River - Blaze Energy Ltd.	97,601.0	917.1	99.1	98.4	96,505.4		
12	1654	Swalwell - TAQA North Ltd.	517.6	138.9	79.3	70.0	533.4		
13	1045	Bonnie Glen - Imperial Oil Resources Limited	3,281.6	125.7	96.1	95.9	3,062.0		
14	1147	Hythe Brainard (Sinclair) - Encana Corporation	28,431.8	296.2	99.0	98.3	28,291.8		
15	1585	Hays - Canadian Natural Resources Limited	2,390.2	129.0	94.5	90.0	2,217.5		
16	1506	Progress - Canadian Natural Resources Limited	9,215.7	237.8	97.4	96.5	9,060.8		
17	1658	Rainbow - Altagas Ltd.	1,882.0	127.9	92.6	70.0	1,597.4		
18	1134	Quirk Creek - Imperial Oil Resources Limited	86,771.0	1,002.1	98.9	98.3	90,372.6		
19	1060	Harmattan-Elkton - Taylor Processing Inc.	11,515.1	164.6	98.6	98.6	11,875.6		
20	1638	Carbondale (Morinville) - ATCO Midstream Ltd.	364.6	0.2	100.0	69.7	403.5		
21	1629	Progress - Suncor Energy Inc.	389.1	0.0	100.0	69.7	336.7		
ш		Totals	3,103,887.8	21,093.7	99.3	1	3,102,702.7		
		Grand totals	6,528,570.0	78,479.4	98.8		6,534,396.4		
ш		orana totalo	0,320,370.0	10,413.4	30.0	1	0,334,330.4		

αA	pendix -	4.3. Gas Plants with Sulphur Recovery, Year 2010					
	Plant	,	Total Inlet	Total Annual Emissions	Actual Sulphur Recovery	Current Approved Sulphur Recovery	Total Annual
		Field-Licensee	(t/y)	(t/y)	Efficiency (%)	Efficiency (%)	(t/y)
Gra		ered plants (in 2001)	(uy)	(uy)	Efficiency (78)	Efficiency (78)	(uy)
1		Ram River (Strachan) - Husky Oil Operations Limited	260,842.3	1,786.7	99.3	98.1	256,789.7
2		Kaybob South 3 (Kaybob South) - SemCAMS ULC	204,746.2	1,934.4	99.1	98.5	202,348.6
3		West Whitecourt (Windfall) - SemCAMS ULC	8.118.2	81.8	99.0	98.3	8.220.0
4		Burnt Timber (Undefined) - Shell Canada Limited	136.702.9	2,755.0	98.1	96.5	139,224.9
5		Waterton - Shell Canada Limited	380.067.6	4.205.1	98.9	98.7	373.866.4
6		Brazeau River - Keyera Energy Ltd.	45,512.3	164.6	99.6	98.4	,
7	1037	Jumping Pound - Shell Canada Limited	210.885.2	3.930.2	98.1	96.2	204.852.3
8		Balzac (Crossfield) - Nexen Inc.	85,961.6	1.118.1	98.7	98.0	84.816.0
9		Kaybob South 1 & 2 (Kaybob South) - SemCAMS ULC	90.113.6	1,564.8	98.2	98.4	86.604.0
10		Wimborne - Penn West Petroleum Ltd.	21,586.5	794.3	96.3	95.5	20.882.9
11		Edson - Talisman Energy Inc.	69.547.4	629.5	99.1	98.4	69.222.5
12		Nordegg (Brazeau River) - Keyera Energy Ltd. ¹	4,273.3	25.6	99.4	95.9	Delivered (4,242.8)
13		Zama 1 (Zama) - Apache Canada Ltd.	0.0	0.0	5511	5500	0.0
14		Wildcat Hills (Jumping Pound) - Direct Energy Marketing Limited	42,557.5	706.3	98.4	97.5	42,119.8
15		Simonette - Keyera Energy Ltd.	20,118.9	287.3	98.6	98.3	19,680.4
16		Rosevear - Bonavista Energy Corporation	0.0	0.0	0.0	94.6	0.0
17		Rosevear South (Rosevear) - Bonavista Energy Corporation	13,504.9	42.6	99.7	98.3	Injected (13,344.2)
18		Sturgeon Lake (Sturgeon Lake South) - Barrick Energy Inc.	9,579.0	351.2	96.4	95.9	9,333.7
19	1104	Caroline South (Caroline) - BP Canada Energy Company	0.0	0.0	0.0	69.7	0.0
20	1020	Carstairs - Bonavista Energy Corporation	0.0	0.0			0.0
21	1530	Mazeppa (Okotoks) - MPP Ltd.	75,677.3	957.4	98.7	98.4	74,278.7
22	1129	Gold Creek - Canadian Natural Resources Limited	7,806.5	262.7	96.7	95.9	7,594.4
23	1139	Lone Pine Creek - Exxonmobil Canada Ltd. and Exxonmobil Resources Ltd.	21,906.0	358.8	98.4	98.0	21,823.8
24	1047	Minnehik-Buck Lake - Keyera Energy Ltd.	3,009.8	107.7	96.4	95.6	2,864.5
25	1296	Teepee - Canadian Natural Resources Limited	4,940.7	255.7	94.7	92.0	4,579.8
26	1374	Caroline North (Caroline) - BP Canada Energy Company	0.0	0.0	0.0	85.0	0.0
27	1028	Redwater - ARC Resources Ltd.	882.6	115.8	86.9	Fluctuating	770.6
28	1133	Strachan - Keyera Energy Ltd.	186,959.7	2,190.7	98.8	98.4	184,581.6
		Totals	1,905,299.9	24,626.3	98.7		1,814,454.6
		g acid gas to 1133 sulphur recovery plant. ered plants that were previously acid gas flaring and are now su	ılphur recovery				
1	1096	Wilson Creek - Suncor Energy Inc.	429.8	38.2	90.3	85.0	354.2
		Totals	429.8	38.2	90.3	85.0	354.2

		Totals	429.8	38.2	90.3	85.0	354.2
N.		fath d landa / landa	I(- : 0004)				
NOI 1	_	fathered plants (plants meeting the requirements for new p Crossfield East - TAQA North Ltd.	71.701.4	845.4	98.9	98.4	73,318.6
2		Hanlan-Robb (Basing) - Suncor Energy Inc.	150,063.1	1,256.3	99.2	98.5	152,708.6
3	1021	Olds (Garrington) - Pengrowth Energy Corporation	79,254.1	966.4	98.8	98.4	77,614.6
4	1662	Caroline - Shell Canada Limited	664,099.9	1,383.8	99.8	99.5	685,056.3
5	1004	Homeglen-Rimbey - Keyera Energy Ltd.	10,923.3	86.0	99.2	98.3	10,925.5
6	1105	Rainbow - Husky Oil Operations Limited	37,149.2	250.0	99.4	98.3	Injected (42,492.6)
7	1458	West Pembina (Brazeau River) - Keyera Energy Ltd.	68,509.4	1,135.8	98.4	98.4	68,041.3
8	1051	Coleman (Undefined) - Devon Canada Corporation	90,419.8	973.1	98.9	98.6	90,388.1
9	1892	Sexsmith (La Glace) - Encana Corporation	81,947.4	901.0	98.9	98.4	84,032.0
10	1002	Nevis - Keyera Energy Ltd.	11,167.6	167.3	98.5	95.9	11,074.4
11	1482	Brazeau River - Blaze Energy Ltd.	68,334.5	643.5	99.1	98.4	67,831.9
12	1654	Swalwell - TAQA North Ltd.	0.0	0.0		69.7	0.0
13	1045	Bonnie Glen - Imperial Oil Resources Limited	0.0	0.0			0.0
14	1147	Hythe Brainard (Sinclair) - Encana Corporation	15,011.4	210.5	98.6	98.3	14,722.0
15	1585	Hays - Canadian Natural Resources Limited	1,724.6	55.4	96.7	90.0	1,626.6
16	1506	Progress - Canadian Natural Resources Limited	12,291.7	183.5	98.4	96.5	11,435.7
17	1658	Rainbow - Altagas Ltd.	3,067.9	84.5	97.2	95.9	2,968.6
18	1134	Quirk Creek - Imperial Oil Resources Limited	59,422.3	964.3	98.4	98.3	61,065.5
19	1060	Harmattan-Elkton - Taylor Processing Inc.	6,045.5	151.5	97.6	95.9	6,241.2
20	1638	Carbondale (Morinville) - ATCO Midstream Ltd.	61.9	0.0	100.0	69.7	62.0
21	1629	Progress - Suncor Energy Inc.	292.9	0.0	100.0	69.7	356.7
		Totals	1,431,487.8	10,258.2	99.3		1,419,469.8
		Grand totals	3,337,217.6	34,922.7	98.9		3,234,278.6

Appendix 5. Sulphur Credits Earned

Appendix 5. Sulphur Credits Earned	<u>Credits</u>			Cumulative Credits					
	Jan-Mar	Apr-Jun	Jul-Sep	Oct-Dec	Jan-Mar	Apr-Jun	Jul-Sep	Oct-Dec	Status
Grandfathered sulphur recovery gas plants									
1 1108 Brazeau R Keyera					-	-	-	-	Degrandfathered
2 1121 Brazeau R. (Nordegg) - Keyera					727.3	727.3	727.3	727.3	Degrandfathered
3 1131 Burnt Timber - Shell	202.4	269.6	274.4	242.2	3,387.9	3,657.4	3,931.8	4,174.0	
4 1374 Caroline (North) 1-11 - BP Canada					-	-	-	-	Plant shut down
5 1104 Caroline (South) 4-20 - BP Canada					-	-	-	-	Plant shut down
6 1020 Carstairs - Bonavista					293.5	293.5	293.5	293.5	Plant shut down
7 1050 Crossfield (Balzac) - Nexen	156.3	130.0	168.7	145.5	3,382.4	3,512.4	3,681.0	3,826.5	
8 1084 Edson - Talisman					122.2	122.2	122.2	122.2	Degrandfathered
9 1129 Gold Creek - CNRL					189.5	189.5	189.5	189.5	Degrandfathered
10 1037 Jumping Pound - Shell	346.1	381.0	334.2	244.1	11,129.6	11,510.5	11,844.8	12,088.9	
11 1107 Kaybob S. 1 & 2 - SemCAMS	42.8	39.2	-87.8	-151.9	4,058.3	4,097.5	4,009.6	3,857.8	
12 1144 Kaybob S. 3 - SemCAMS					3,213.9	3,213.9	3,213.9	3,213.9	Degrandfathered
13 1139 Lone Pine Creek - ExxonMobil	32.7	11.7	20.3	19.4	586.3	598.0	618.3	637.7	
14 1047 Minnehik Buck Lake - Keyera	4.6	6.9	5.5	6.4	180.9	187.8	193.4	199.7	
15 1530 Okotoks - MPP					-	-	-	-	Degrandfathered
16 1028 Redwater - ARC Resources	37.9	15.0	17.3	13.2	734.9	749.9	767.2	780.4	Variable inlet rate
17 1206 Rosevear (North) - Suncor ¹					_	-	-	-	Plant shut down
18 1268 Rosevear (South) - Suncor ¹					1,634.7	1,634.7	1,634.7	1,634.7	Degrandfathered
19 1113 Simonette - Suncor					663.7	663.7	663.7	663.7	Degrandfathered
20 1141 Strachan (Ram River) - Husky	770.5	513.2	794.5	1,076.3	40,796.3	41,309.5	42,104.0	43,180.3	
21 1133 Strachan - Keyera					1,229.7	1,229.7	1,229.7	1,229.7	Degrandfathered
22 1112 Sturgeon Lake - Cadence					590.6	590.6	590.6	590.6	Degrandfathered
23 1296 Teepee - CNRL	20.8	35.2	7.6	0.3	1,011.6	1,046.9	1,054.5	1,054.8	
24 1056 Waterton - Shell					13,346.2	13,346.2	13,346.2	13,346.2	Degrandfathered
25 1054 Wildcat Hills - Direct Energy	77.3	61.2	67.3	81.1	3,506.3	3,567.5	3,634.8	3,715.9	
26 1081 Wimborne - Penn West	34.2	51.0	35.2	60.3	2,265.9	2,316.9	2,352.0	2,412.3	
27 1034 Windfall (West Whitecourt) - SemCAMS	57.6				6,199.3	6,199.3	6,199.3	6,199.3	Plant shut down
28 1219 Zama - Apache					982.4	982.4	982.4	982.4	Plant shut down
Totals					100,233.3	101,747.3	103,384.4	105,121.3	

¹ Plant consolidation.